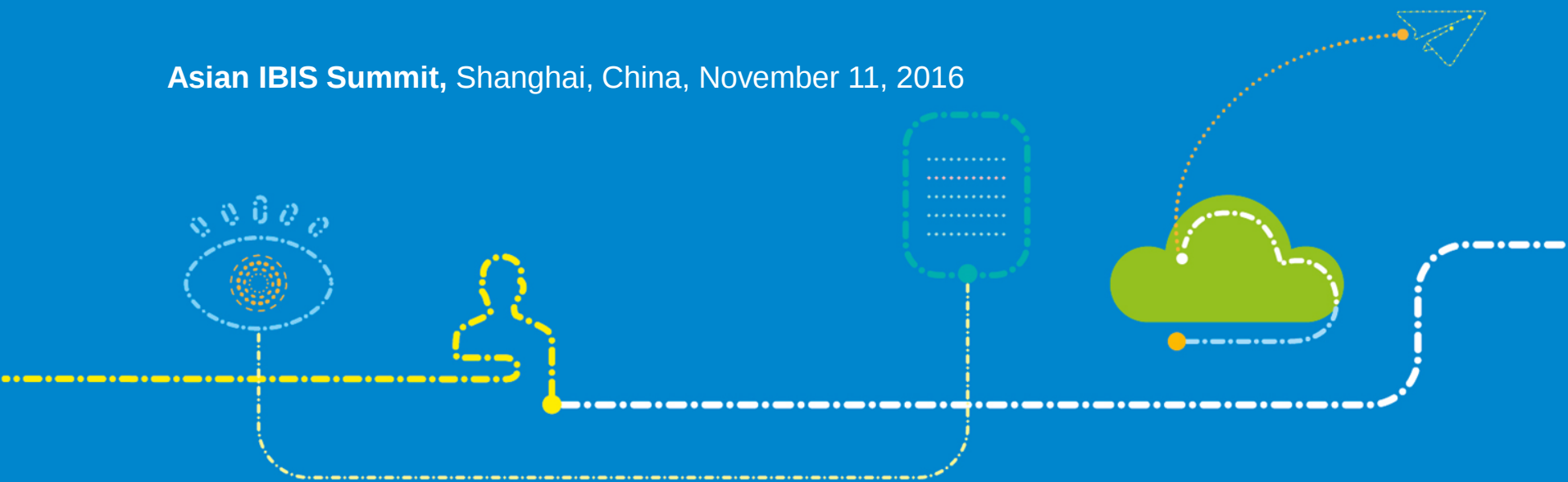


The Impact of Channel Performance to 56G PAM4 Systems

Yin Changgang, Zhu Shunlin

yin.changgang@zte.com.cn, zhu.shunlin@zte.com.cn

Asian IBIS Summit, Shanghai, China, November 11, 2016

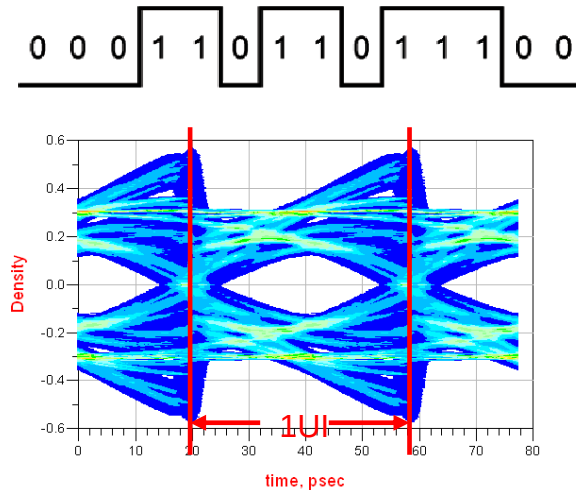


Agenda

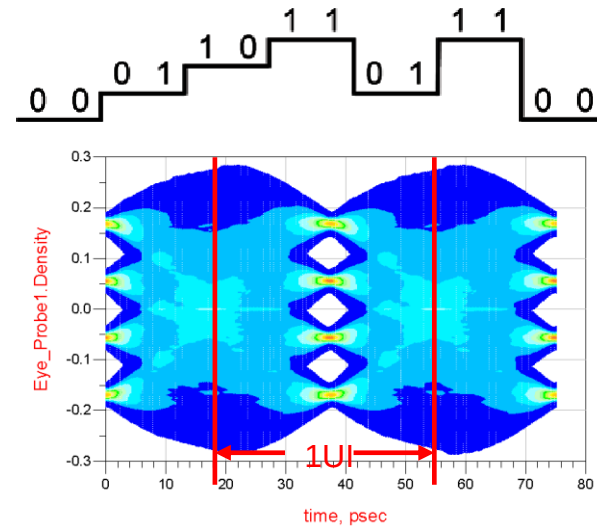
- Introduction to PAM4 Modulation
- OIF CEI-56G-LR-PAM4 Specifics
- IBIS-AMI Model Simulation for 56G PAM4 Signals
- The Impact of Channel Characteristics to 56G PAM4 Systems
- Summary



Introduction to PAM4 Modulation



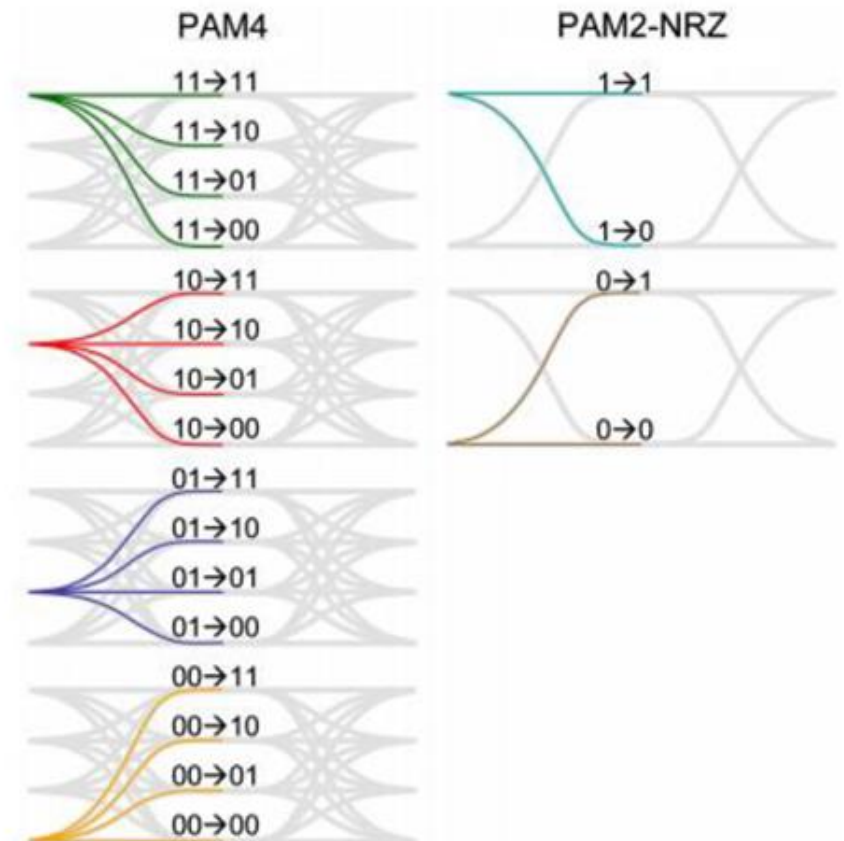
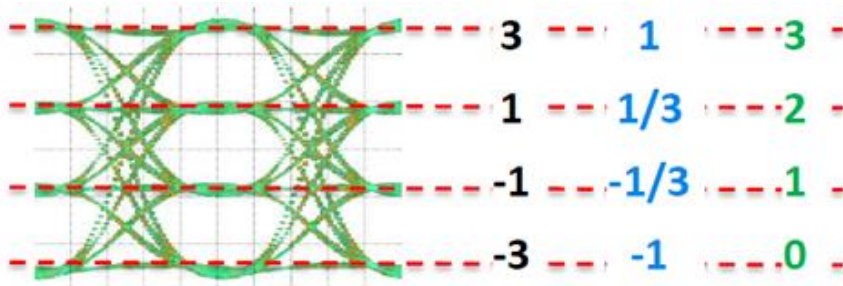
- NRZ(PAM2):
 - ✓ 2 amplitude levels
 - ✓ 1 bit = 1 symbol, one eye in each UI
 - ✓ 56Gbaud for 56 Gbps
 - Nyquist frequency = 28GHz
 - ✓ BER=1E-15



- PAM4:
 - ✓ 4 amplitude levels
 - ✓ 2 bit = 1 symbol, 3 eye in each UI
 - ✓ 28Gbaud for 56 Gbps
 - Nyquist frequency = 14GHz
 - ✓ BER=1E-15

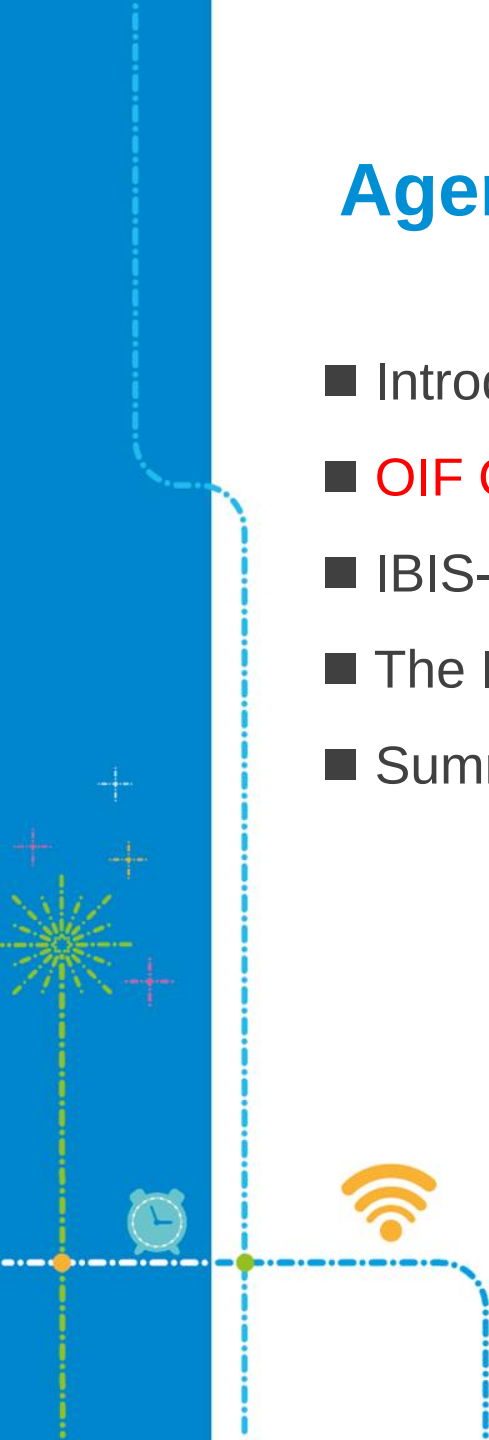
Introduction to PAM4 Modulation

- Transition Density(TD)
 - 16 traces between 2 symbols
 - Average TD=75%
 - For PAM2,TD is 50%
- Three common amplitude level naming patterns



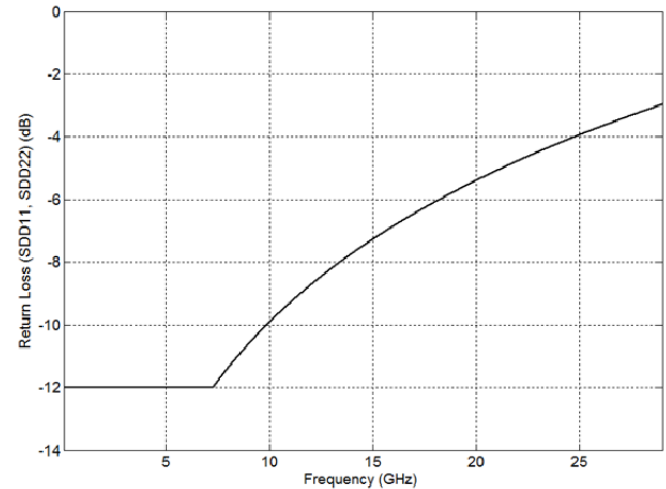
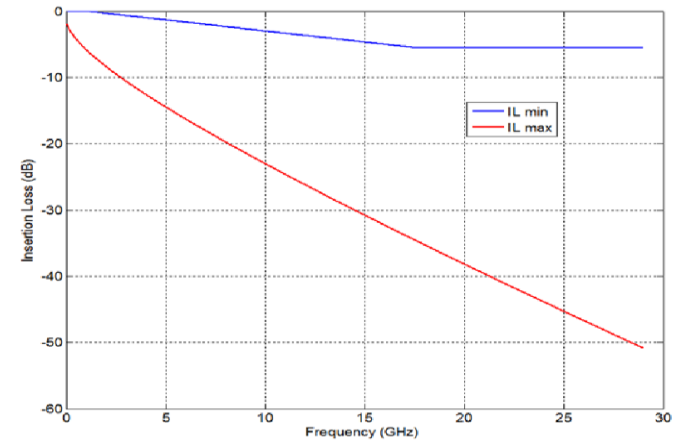
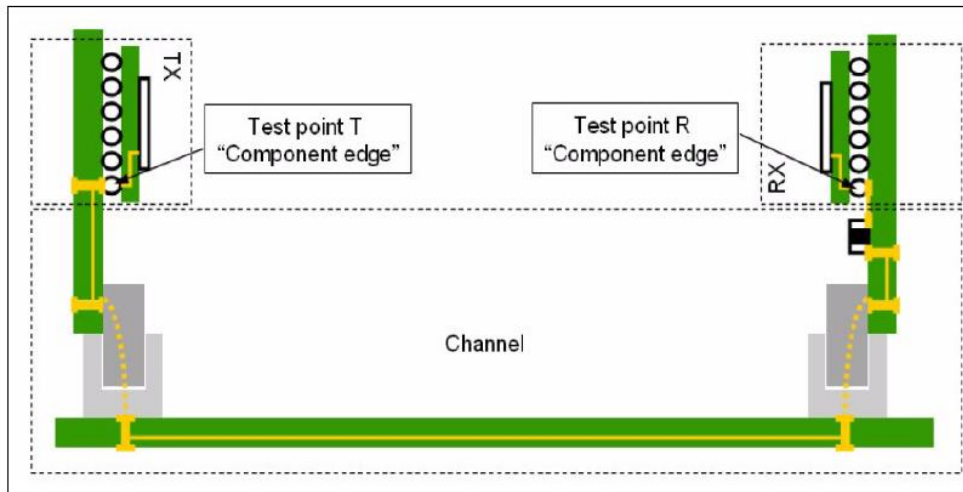
Agenda

- Introduction to PAM4 Modulation
- **OIF CEI-56G-LR-PAM4 Specifics**
- IBIS-AMI Model Simulation for 56G PAM4 Signals
- The Impact of Channel Characteristics to 56G PAM4 Systems
- Summary



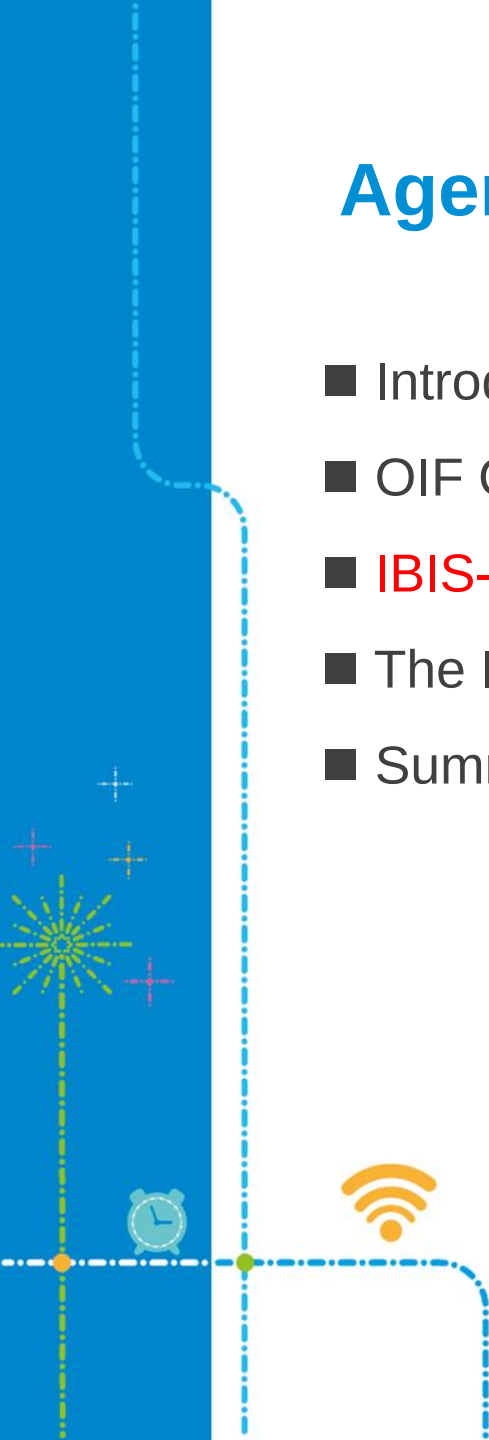
OIF CEI-56G-LR-PAM4 Specifics

- OIF-CEI-4.0 (drafting)
- This paper based on OIF CEI-56G-LR-PAM4 (contribute number: OIF2014.380.03)



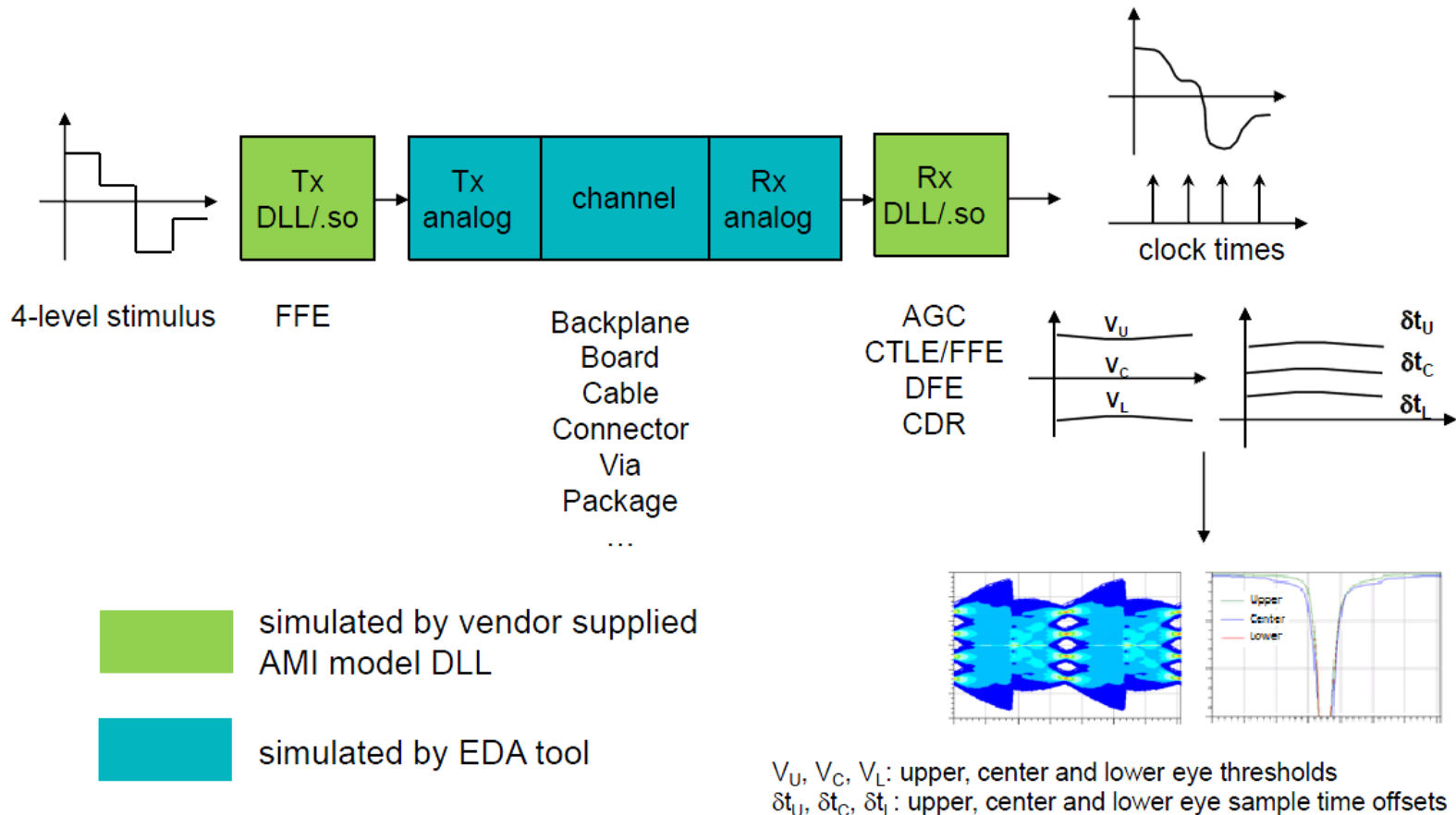
Agenda

- Introduction to PAM4 Modulation
- OIF CEI-56G-LR-PAM4 Specifics
- **IBIS-AMI Model Simulation for 56G PAM4 Signals**
- The Impact of Channel Characteristics to 56G PAM4 Systems
- Summary

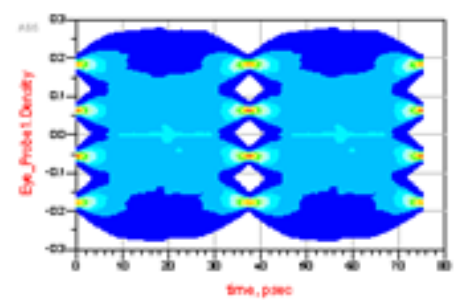
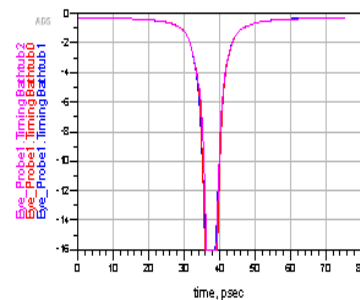
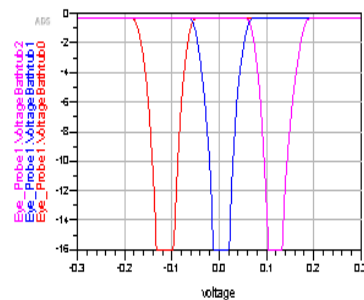
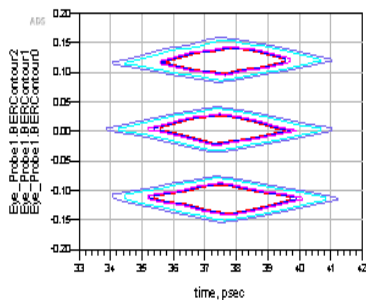
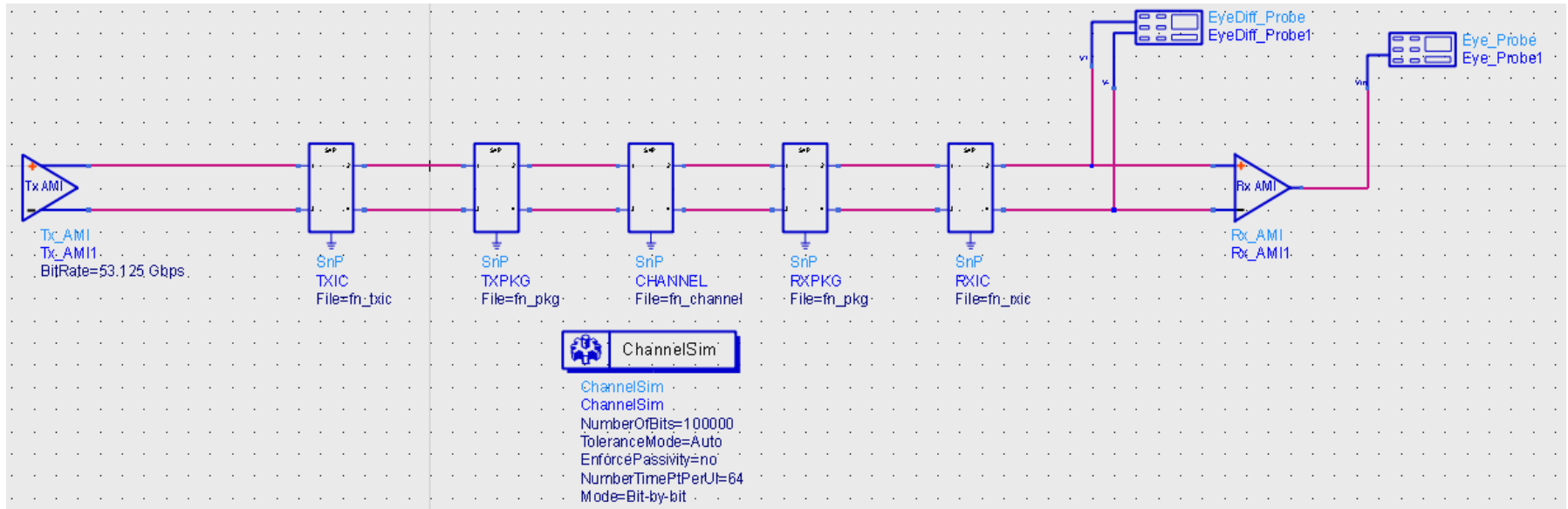


IBIS-AMI Model Simulation for 56G PAM4 Signals

- IBIS-AMI model used for NRZ simulation is widely applied today
- IBIS-AMI model used for PAM4 simulation is still new
- SI engineers are facing new challenges



IBIS-AMI Model Simulation for 56G PAM4 Signals



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.047	0.046	0.041	4.518E-12	3.953E-12	4.141E-12
1.000E-11	0.050	0.049	0.044	4.894E-12	4.141E-12	4.518E-12
1.000E-10	0.054	0.053	0.046	5.032E-12	4.329E-12	4.894E-12
1.000E-9	0.071	0.071	0.068	6.588E-12	6.400E-12	6.588E-12
1.000E-8	0.077	0.076	0.075	7.341E-12	7.153E-12	7.341E-12

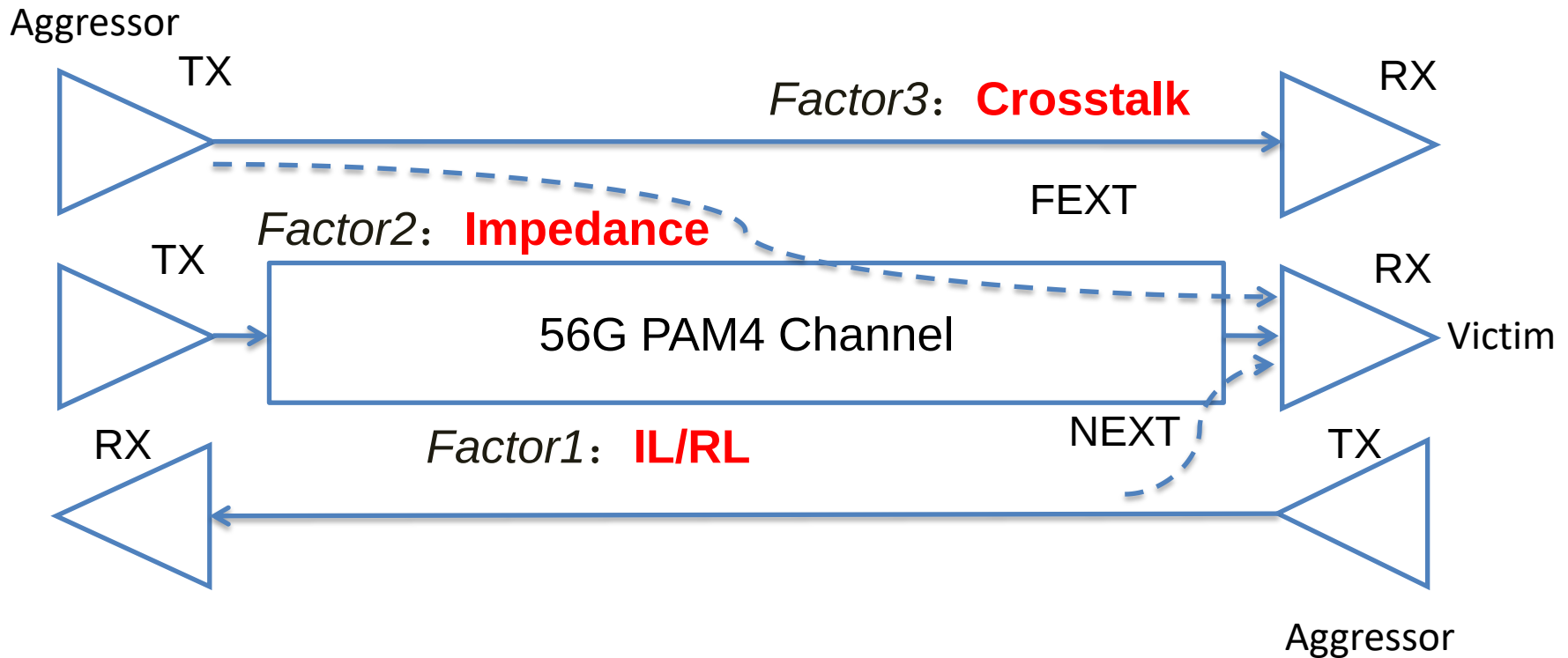
Agenda

- Introduction to PAM4 Modulation
- OIF CEI-56G-LR-PAM4 Specifics
- IBIS-AMI Model Simulation for 56G PAM4 Signals
- **The Impact of Channel Characteristics to 56G PAM4 Systems**
- Summary



The Impact of Channel Characteristics

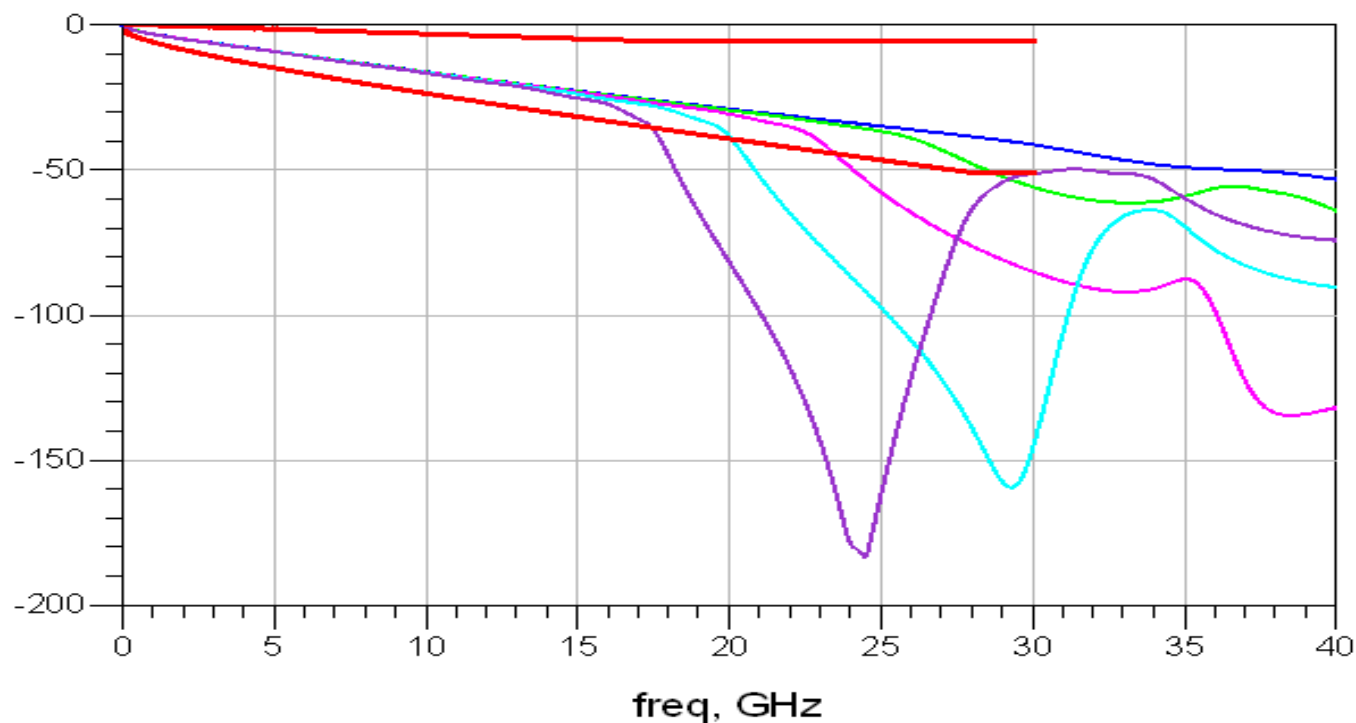
- 56G-PAM4 systems performance depends on the channel characteristics including IL/RL, crosstalk, impedance, etc.



The Impact of Resonance Frequency of Insertion Loss

dB(CEI_56G_LR_PAM4_S(2,1))
dB(CEI_56G_LR_PAM4_S(1,2))

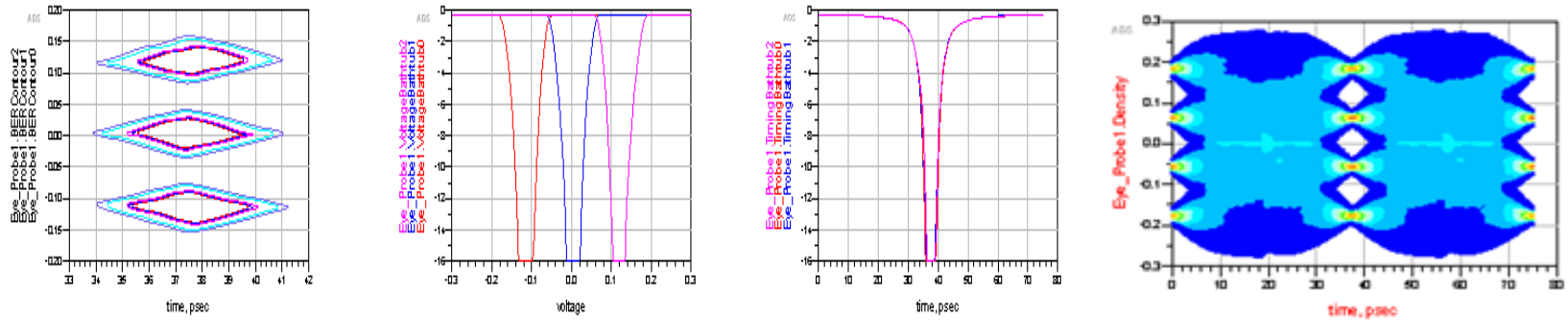
dB(IL5)
dB(IL4)
dB(IL3)
dB(IL2)
dB(IL1)



	case1	case2	case3	case4	case5
Resonance f/GHz	98	49	32	29	24

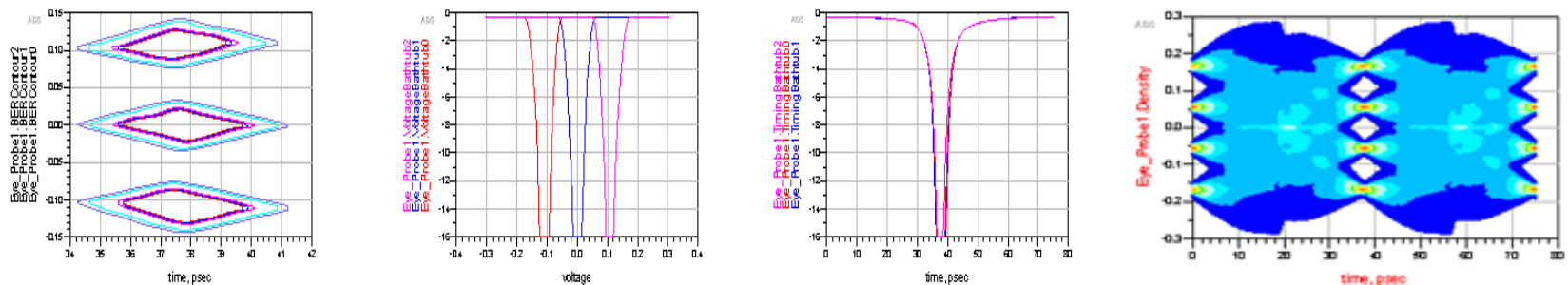
Case Simulations for Different Resonance Frequencies

● Case1



BER	BERHeightList0_Eye_Probe1.Height#BERList	BERHeightList1_Eye_Probe1.Height#BERList	BERHeightList2_Eye_Probe1.Height#BERList	BERWidthList0_Eye_Probe1.Width#BERList	BERWidthList2_Eye_Probe1.Width#BERList	BERWidthList1_Eye_Probe1.Width#BERList
1.000E-12	0.047	0.046	0.041	4.518E-12	3.953E-12	4.141E-12
1.000E-11	0.050	0.049	0.044	4.894E-12	4.141E-12	4.518E-12
1.000E-10	0.054	0.053	0.049	5.082E-12	4.329E-12	4.894E-12
1.000E-8	0.071	0.071	0.068	6.588E-12	6.400E-12	6.588E-12
1.000E-5	0.077	0.076	0.075	7.341E-12	7.153E-12	7.341E-12

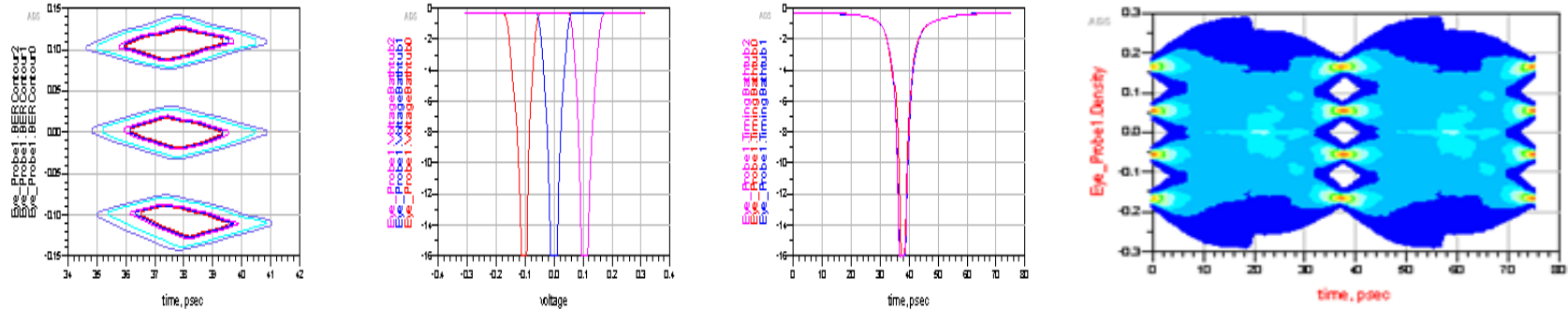
● Case2



BER	BERHeightList0_Eye_Probe1.Height#BERList	BERHeightList1_Eye_Probe1.Height#BERList	BERHeightList2_Eye_Probe1.Height#BERList	BERWidthList0_Eye_Probe1.Width#BERList	BERWidthList2_Eye_Probe1.Width#BERList	BERWidthList1_Eye_Probe1.Width#BERList
1.000E-12	0.041	0.040	0.037	4.141E-12	3.576E-12	4.141E-12
1.000E-11	0.043	0.043	0.040	4.329E-12	3.953E-12	4.518E-12
1.000E-10	0.048	0.048	0.043	4.706E-12	4.329E-12	4.894E-12
1.000E-8	0.062	0.062	0.060	6.400E-12	6.024E-12	6.400E-12
1.000E-5	0.068	0.067	0.066	7.153E-12	6.776E-12	7.153E-12

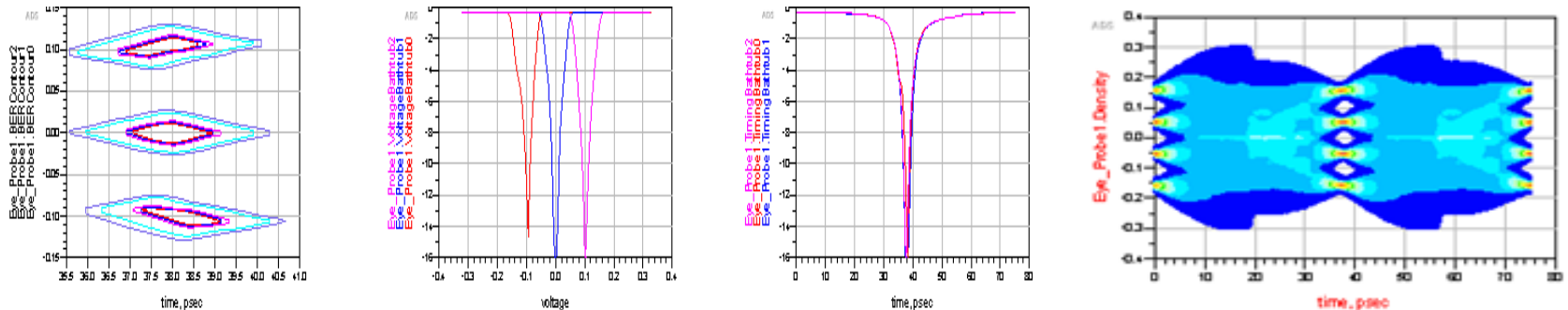
Case Simulations for Different Resonance Frequencies

● Case3



BER	BERHeightList0_Eye_Prob1.HeightABERList	BERHeightList1_Eye_Prob1.HeightABERList	BERHeightList2_Eye_Prob1.HeightABERList	BERWidthList0_Eye_Prob1.WidthABERList	BERWidthList2_Eye_Prob1.WidthABERList	BERWidthList1_Eye_Prob1.WidthABERList
1.000E-12	0.030	0.032	0.033	3.200E-12	3.578E-12	3.388E-12
1.000E-11	0.034	0.036	0.036	3.578E-12	3.765E-12	3.388E-12
1.000E-10	0.038	0.039	0.040	3.853E-12	4.141E-12	3.765E-12
1.000E-9	0.066	0.068	0.069	5.847E-12	5.847E-12	5.468E-12
1.000E-6	0.065	0.065	0.065	6.212E-12	6.400E-12	6.212E-12

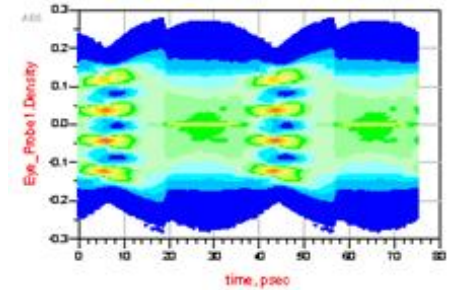
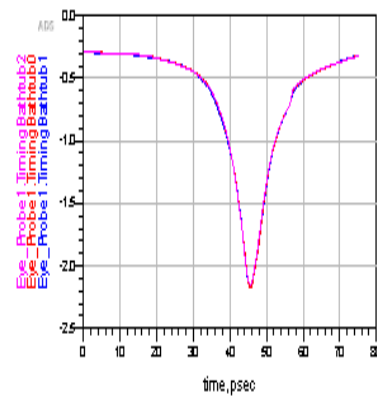
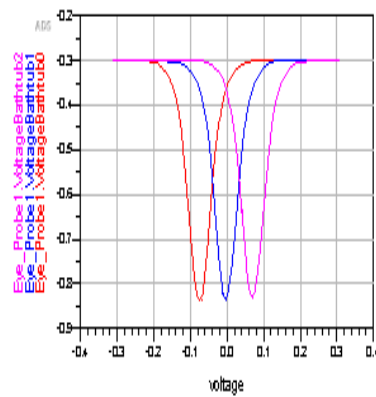
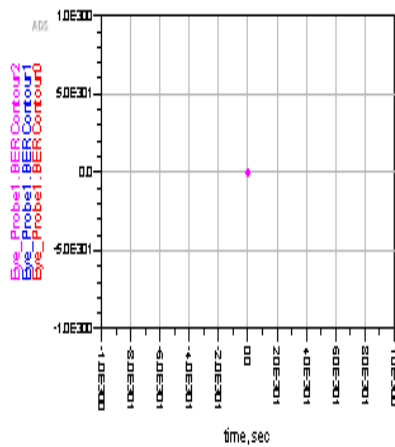
● Case4



BER	BERHeightList0_Eye_Prob1.HeightABERList	BERHeightList1_Eye_Prob1.HeightABERList	BERHeightList2_Eye_Prob1.HeightABERList	BERWidthList0_Eye_Prob1.WidthABERList	BERWidthList2_Eye_Prob1.WidthABERList	BERWidthList1_Eye_Prob1.WidthABERList
1.000E-12	0.016	0.023	0.016	2.071E-12	1.882E-12	2.071E-12
1.000E-11	0.019	0.027	0.018	2.071E-12	2.289E-12	2.289E-12
1.000E-10	0.022	0.030	0.022	2.447E-12	2.447E-12	2.447E-12
1.000E-9	0.041	0.047	0.046	4.141E-12	4.328E-12	4.141E-12
1.000E-6	0.050	0.053	0.053	4.884E-12	4.706E-12	4.884E-12

Case Simulations for Different Resonance Frequencies

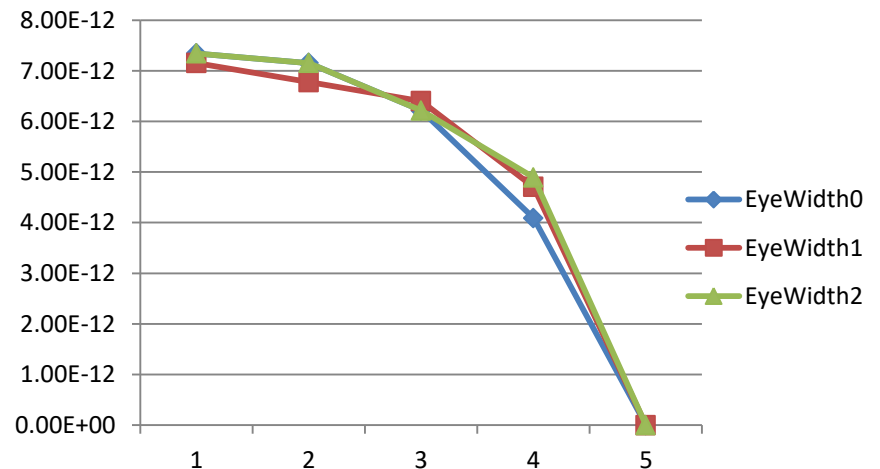
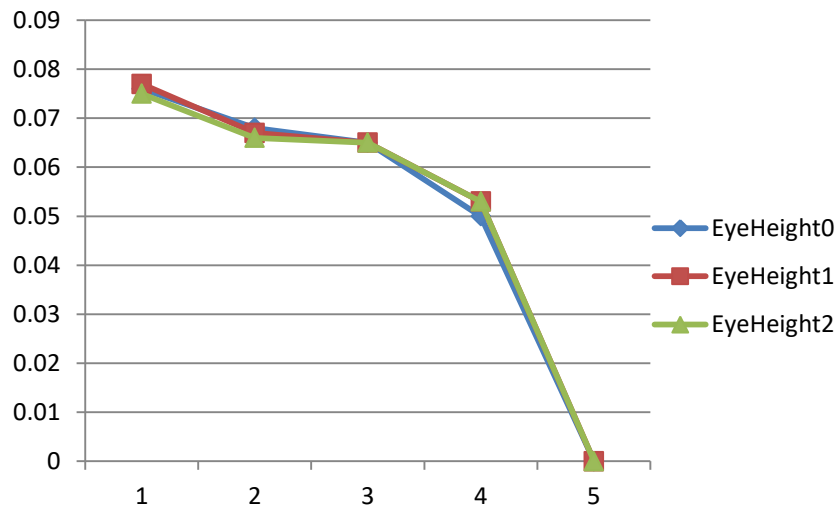
● Case5



BER	BERHeightList0.Eye_Probe1.HeightABERList	BERHeightList1.Eye_Probe1.HeightABERList	BERHeightList2.Eye_Probe1.HeightABERList	BERWidthList0.Eye_Probe1.WidthABERList	BERWidthList2.Eye_Probe1.WidthABERList	BERWidthList1.Eye_Probe1.WidthABERList
1.000E-12	-0.617	-0.607	-0.617	0.000	0.000	0.000
1.000E-11	-0.617	-0.607	-0.617	0.000	0.000	0.000
1.000E-10	-0.617	-0.607	-0.617	0.000	0.000	0.000
1.000E-9	-0.617	-0.607	-0.617	0.000	0.000	0.000
1.000E-8	-0.617	-0.607	-0.617	0.000	0.000	0.000
1.000E-7	-0.617	-0.607	-0.617	0.000	0.000	0.000

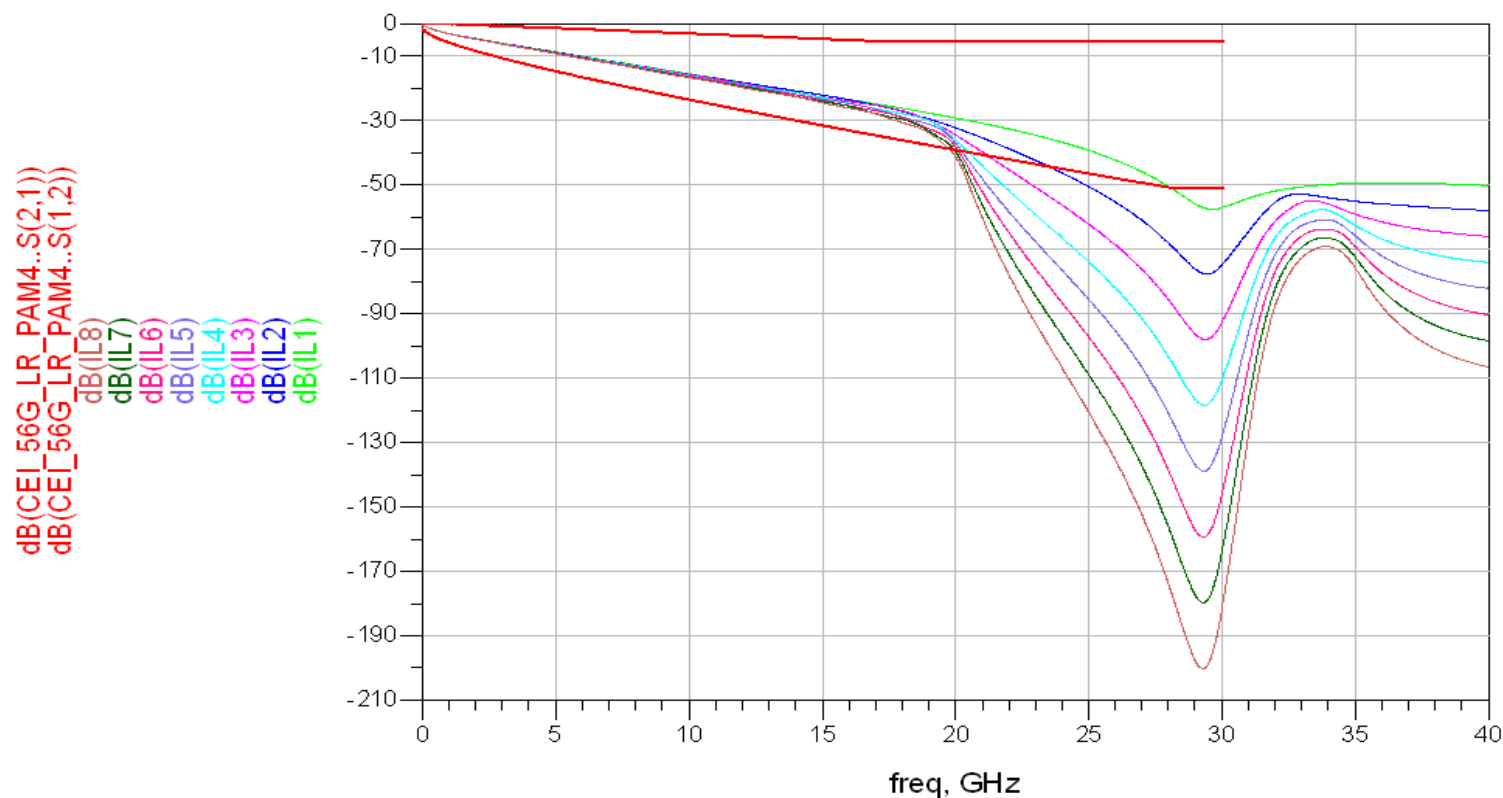
Factor Analysis for Resonance Frequency of Insertion Loss

- The resonance frequency affect all the three EyeHeights and EyeWidths
 - The more close to the Nyquist frequency , the eye getting worse until completely closed
- The resonance frequency should be more than 29GHz in our cases



@BER=1E-5

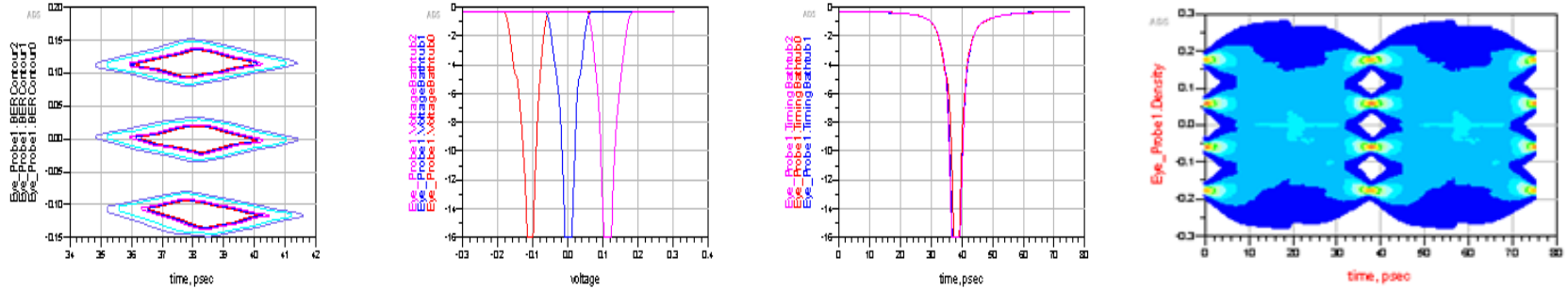
The Impact of Resonance Depth of Insertion Loss



@29.4GHz/dB	case1	case2	case3	case4	case5	case6	case7	case8
Resonance depth	57	78	98	118	139	159	180	200

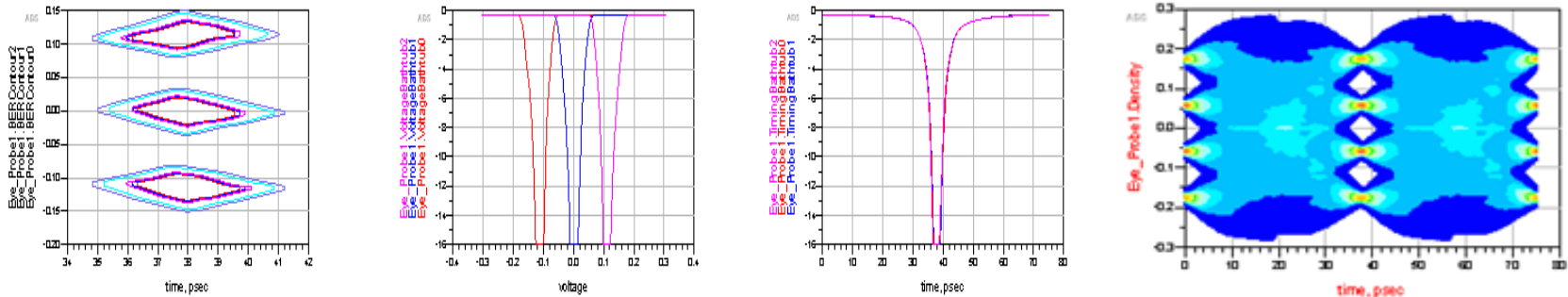
Case Simulations for Different Resonance Depths

● Case1



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.036	0.039	0.039	3.765E-12	3.953E-12	3.953E-12
1.000E-11	0.039	0.042	0.042	3.853E-12	4.328E-12	4.141E-12
1.000E-10	0.042	0.046	0.047	4.329E-12	4.518E-12	4.518E-12
1.000E-8	0.059	0.061	0.065	5.835E-12	6.024E-12	6.024E-12
1.000E-6	0.065	0.069	0.071	6.388E-12	6.776E-12	6.776E-12

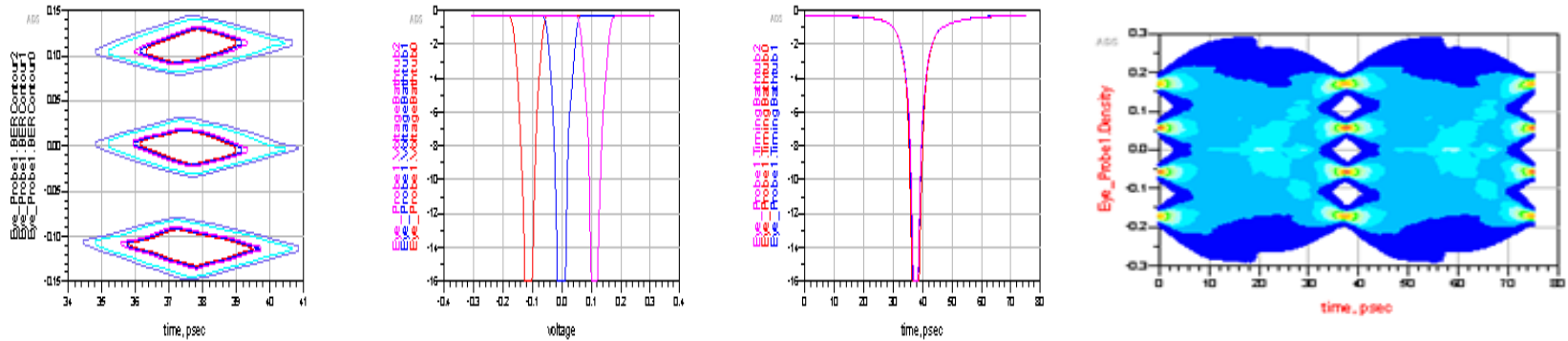
● Case2



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.038	0.038	0.038	3.576E-12	3.578E-12	3.388E-12
1.000E-11	0.040	0.041	0.040	3.853E-12	3.765E-12	3.765E-12
1.000E-10	0.043	0.044	0.043	4.329E-12	4.141E-12	3.953E-12
1.000E-8	0.060	0.063	0.061	5.835E-12	5.835E-12	5.647E-12
1.000E-6	0.068	0.069	0.069	6.388E-12	6.400E-12	6.400E-12

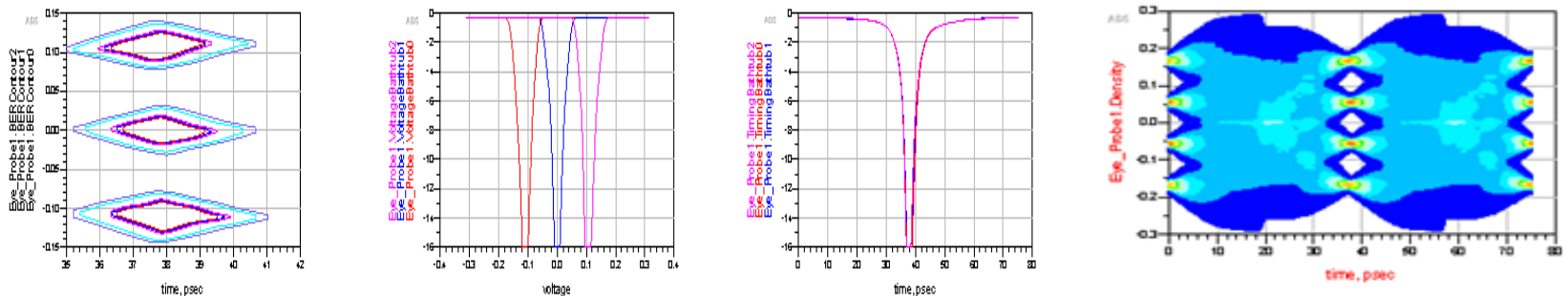
Case Simulations for Different Resonance Depths

● Case3



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.035	0.036	0.033	3.983E-12	2.824E-12	3.012E-12
1.000E-11	0.038	0.038	0.036	4.141E-12	3.200E-12	3.388E-12
1.000E-10	0.042	0.041	0.039	4.329E-12	3.578E-12	3.765E-12
1.000E-9	0.060	0.058	0.056	6.024E-12	5.408E-12	5.647E-12
1.000E-6	0.067	0.066	0.064	6.988E-12	6.024E-12	6.212E-12

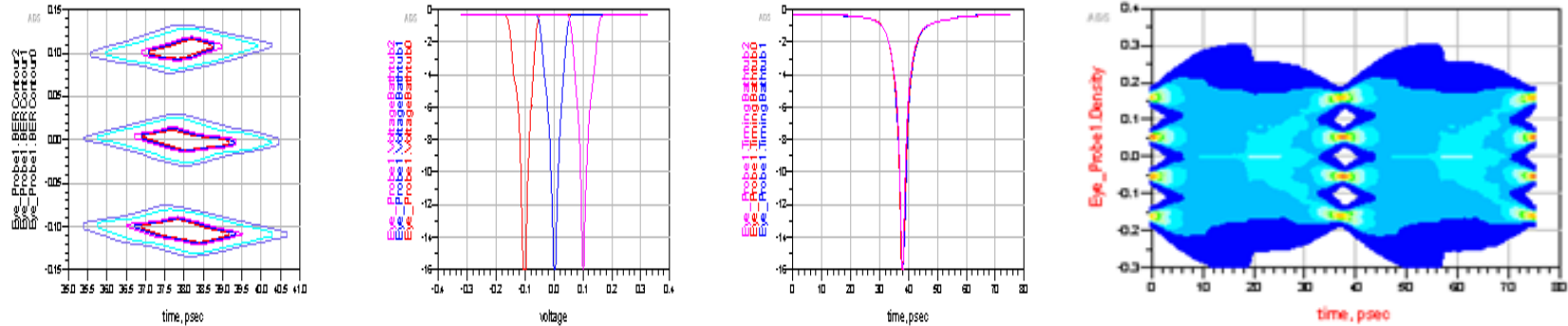
● Case4



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.037	0.033	0.034	3.200E-12	3.012E-12	2.635E-12
1.000E-11	0.041	0.036	0.036	3.578E-12	3.200E-12	3.012E-12
1.000E-10	0.044	0.039	0.039	3.765E-12	3.578E-12	3.388E-12
1.000E-9	0.060	0.055	0.056	5.408E-12	5.408E-12	4.894E-12
1.000E-6	0.066	0.063	0.063	6.024E-12	5.835E-12	5.647E-12

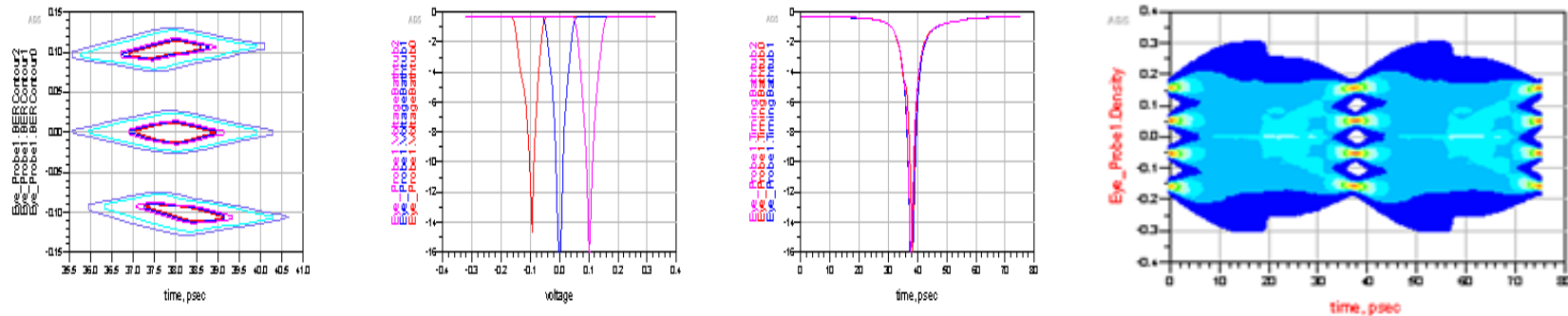
Case Simulations for Different Resonance Depths

● Case5



BER	BERHeightList0_Eye_Probe1_Height*BERList	BERHeightList1_Eye_Probe1_Height*BERList	BERHeightList2_Eye_Probe1_Height*BERList	BERWidthList0_Eye_Probe1_Width*BERList	BERWidthList2_Eye_Probe1_Width*BERList	BERWidthList1_Eye_Probe1_Width*BERList
1.000E-12	0.021	0.019	0.019	2.447E-12	1.882E-12	2.447E-12
1.000E-11	0.024	0.024	0.022	2.824E-12	1.882E-12	2.824E-12
1.000E-10	0.027	0.027	0.026	3.200E-12	2.258E-12	3.200E-12
1.000E-9	0.047	0.051	0.046	4.706E-12	4.141E-12	4.706E-12
1.000E-8	0.086	0.099	0.064	5.489E-12	4.894E-12	5.271E-12

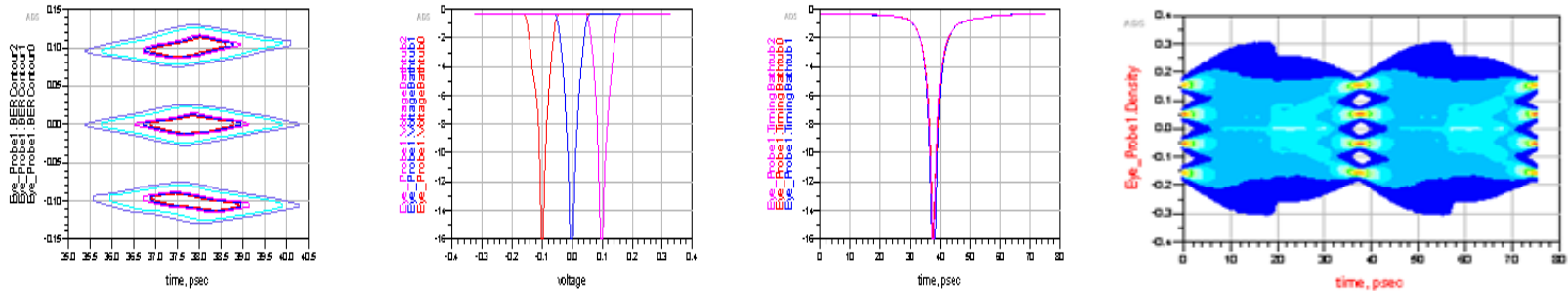
● Case6



BER	BERHeightList0_Eye_Probe1_Height*BERList	BERHeightList1_Eye_Probe1_Height*BERList	BERHeightList2_Eye_Probe1_Height*BERList	BERWidthList0_Eye_Probe1_Width*BERList	BERWidthList2_Eye_Probe1_Width*BERList	BERWidthList1_Eye_Probe1_Width*BERList
1.000E-12	0.018	0.023	0.016	2.071E-12	1.882E-12	2.071E-12
1.000E-11	0.018	0.027	0.018	2.071E-12	2.258E-12	2.258E-12
1.000E-10	0.022	0.030	0.022	2.447E-12	2.447E-12	2.447E-12
1.000E-9	0.041	0.047	0.046	4.141E-12	4.328E-12	4.141E-12
1.000E-8	0.080	0.083	0.083	4.894E-12	4.706E-12	4.894E-12

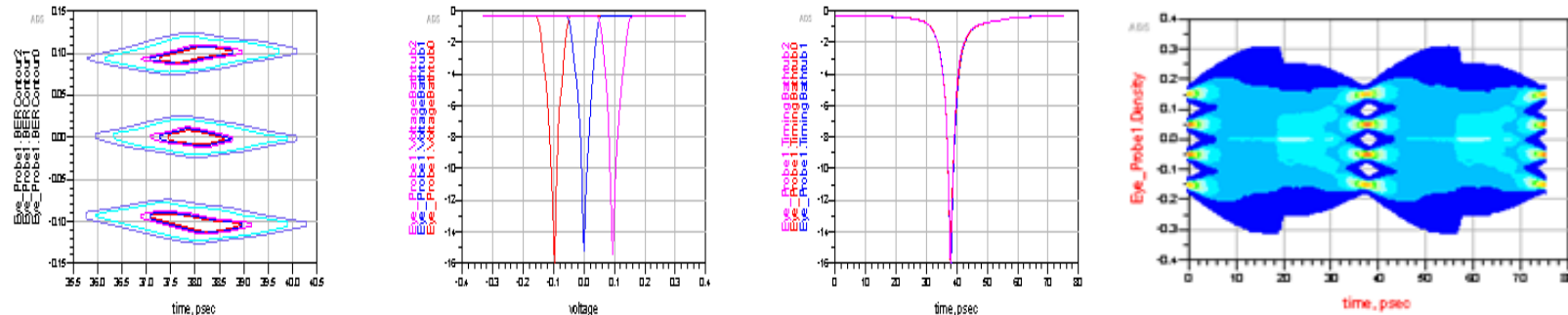
Case Simulations for Different Resonance Depths

● Case7



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.015	0.021	0.019	2.259E-12	1.882E-12	2.071E-12
1.000E-11	0.017	0.025	0.025	2.259E-12	2.259E-12	2.447E-12
1.000E-10	0.020	0.028	0.027	2.635E-12	2.447E-12	2.824E-12
1.000E-8	0.042	0.047	0.046	4.141E-12	4.328E-12	4.328E-12
1.000E-6	0.051	0.054	0.053	4.984E-12	4.984E-12	5.082E-12

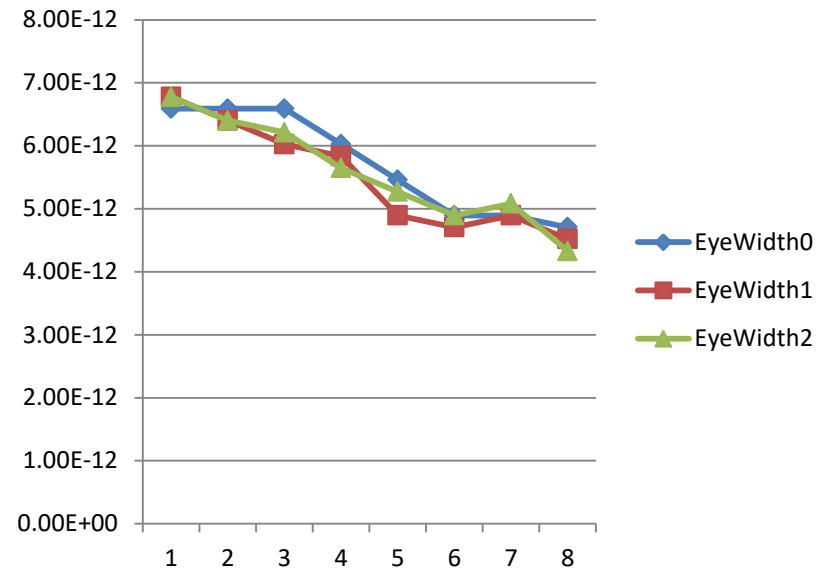
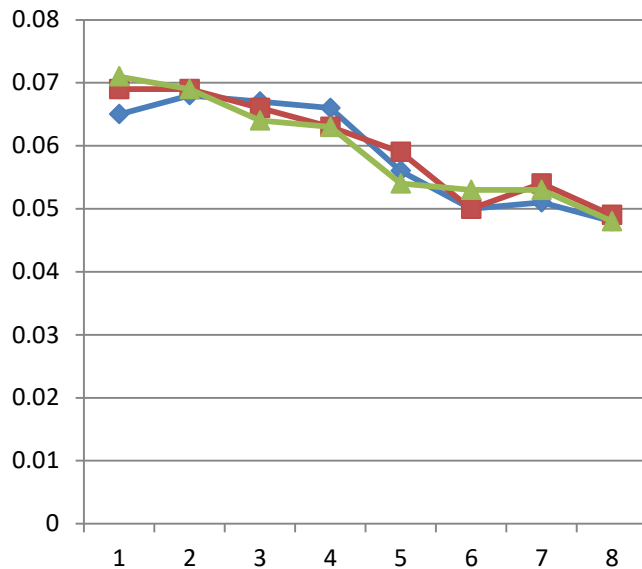
● Case8



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.014	0.015	0.013	2.071E-12	1.884E-12	1.318E-12
1.000E-11	0.018	0.018	0.017	2.071E-12	1.884E-12	1.884E-12
1.000E-10	0.022	0.022	0.021	2.447E-12	2.259E-12	1.884E-12
1.000E-8	0.039	0.041	0.041	4.141E-12	3.786E-12	3.786E-12
1.000E-6	0.048	0.048	0.048	4.706E-12	4.518E-12	4.328E-12

Factor Analysis for Resonance Depth of Insertion Loss

- The deeper of the resonance, the eye getting worse
- The depth of the resonance is less impact to the eye diagram than the frequency of the resonance



@BER=1E-5

The Impact of Impedance Discontinuity

➤ Channel length: 20in, differential impedance: 100ohm

Case1-10in 105ohm +10 in 95ohm

Case2-(5in 105ohm +5 in 95ohm)*2

Case3-(2.5in 105ohm +2.5 in 95ohm) *4

Case4-10in 108ohm +10 in 92ohm

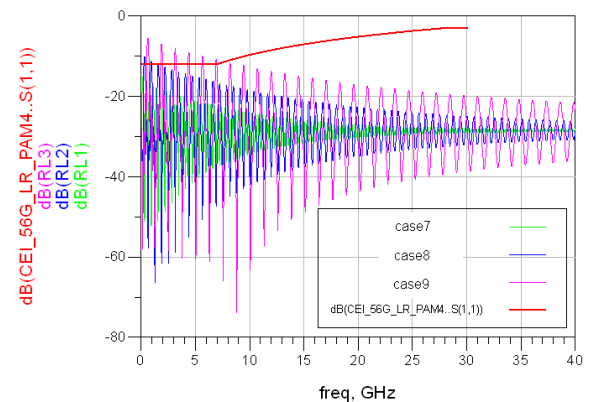
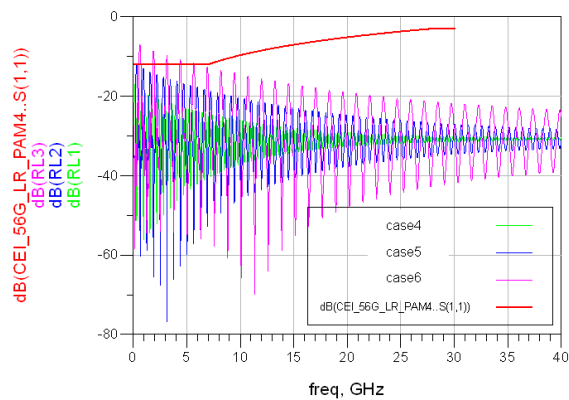
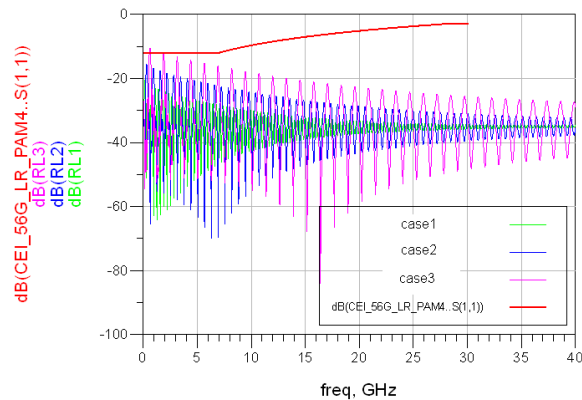
Case5-(5in 108ohm +5 in 92ohm)*2

Case6-(2.5in 108ohm +2.5 in 92ohm) *4

Case7-10in 110ohm +10 in 90ohm

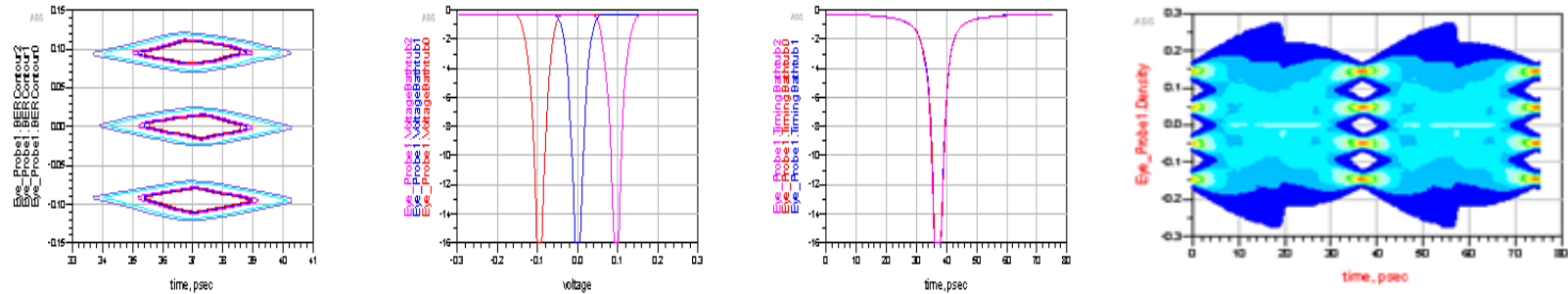
Case8-(5in 110ohm +5 in 90ohm)*2

Case9-(2.5in 110ohm +2.5 in 90ohm) *4



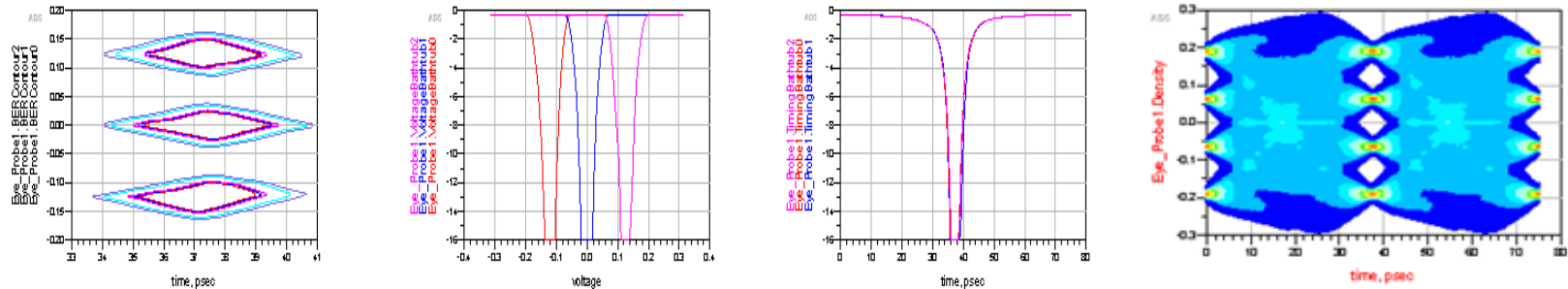
Case Simulations for Impedance Discontinuity

● Case1



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.029	0.028	0.028	3.765E-12	3.388E-12	3.200E-12
1.000E-11	0.032	0.031	0.030	3.765E-12	3.765E-12	3.576E-12
1.000E-10	0.034	0.034	0.032	4.141E-12	4.141E-12	3.953E-12
1.000E-9	0.047	0.046	0.046	6.212E-12	6.024E-12	5.835E-12
1.000E-5	0.051	0.049	0.051	6.776E-12	6.776E-12	6.588E-12

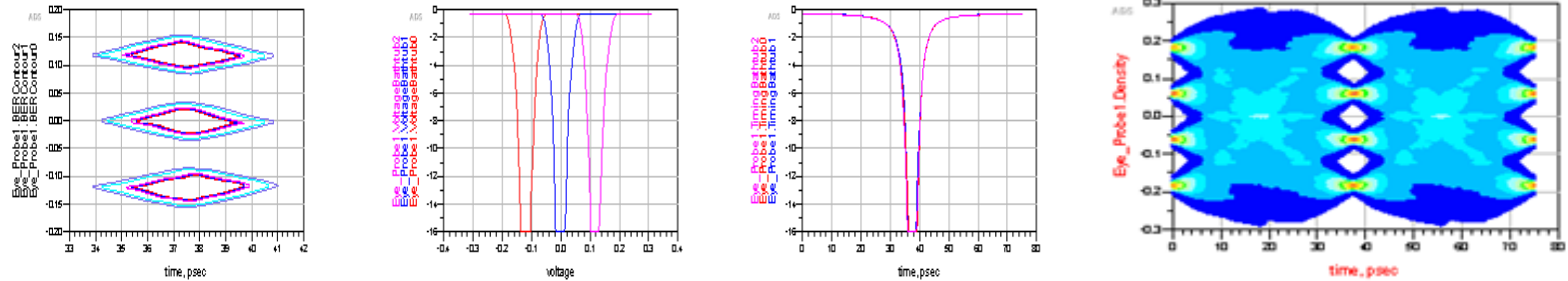
● Case2



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.047	0.047	0.046	3.953E-12	3.765E-12	4.320E-12
1.000E-11	0.050	0.050	0.050	4.320E-12	3.953E-12	4.518E-12
1.000E-10	0.054	0.053	0.054	4.700E-12	4.141E-12	4.894E-12
1.000E-9	0.070	0.070	0.070	6.212E-12	6.024E-12	5.888E-12
1.000E-5	0.076	0.076	0.076	7.153E-12	6.588E-12	6.965E-12

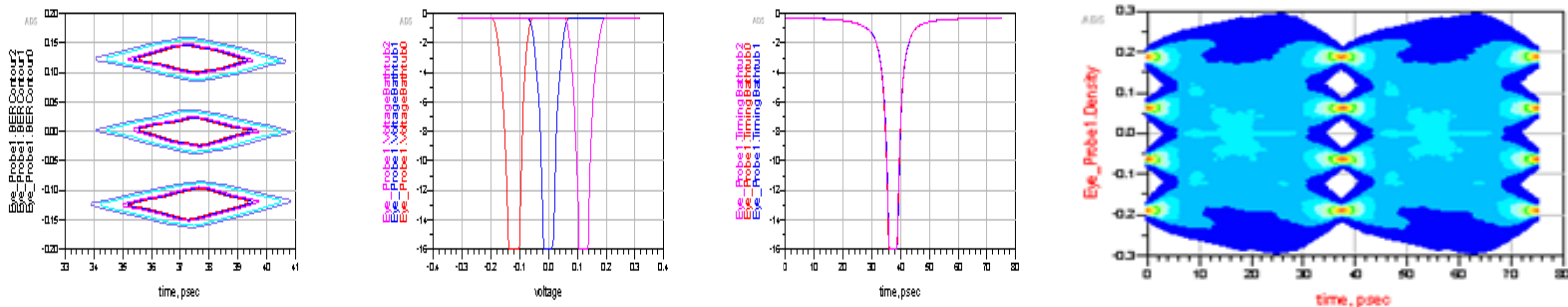
Case Simulations for Impedance Discontinuity

● Case3



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.044	0.042	0.043	4.518E-12	4.220E-12	3.953E-12
1.000E-11	0.047	0.045	0.046	4.518E-12	4.181E-12	4.141E-12
1.000E-10	0.050	0.047	0.050	4.884E-12	4.884E-12	4.518E-12
1.000E-8	0.068	0.063	0.065	6.588E-12	6.588E-12	6.212E-12
1.000E-6	0.071	0.070	0.070	7.341E-12	7.133E-12	6.776E-12

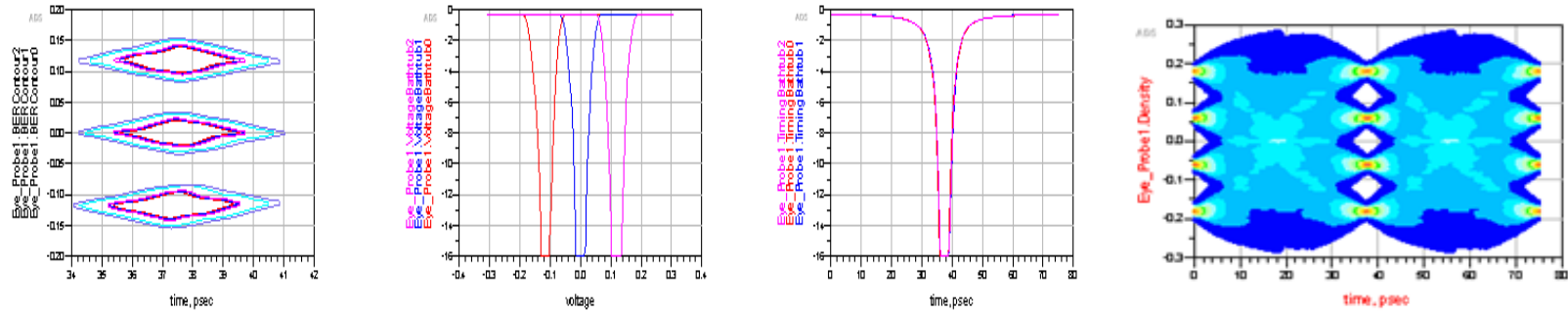
● Case4



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.049	0.045	0.042	4.328E-12	3.785E-12	3.953E-12
1.000E-11	0.052	0.047	0.046	4.518E-12	4.141E-12	4.141E-12
1.000E-10	0.056	0.050	0.049	4.884E-12	4.518E-12	4.518E-12
1.000E-8	0.071	0.068	0.067	6.405E-12	6.212E-12	6.212E-12
1.000E-6	0.077	0.074	0.074	7.133E-12	6.776E-12	6.985E-12

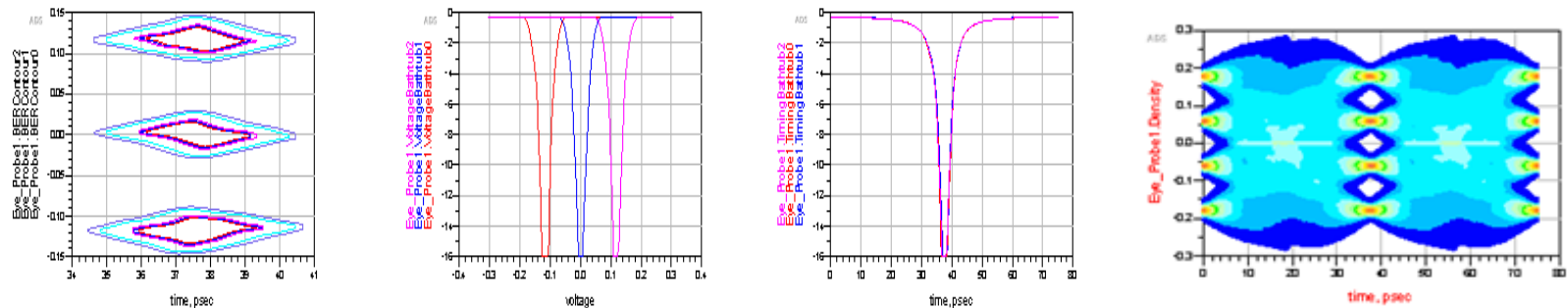
Case Simulations for Impedance Discontinuity

● Case5



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.041	0.039	0.042	4.141E-12	3.765E-12	4.141E-12
1.000E-11	0.044	0.042	0.045	4.518E-12	4.141E-12	4.518E-12
1.000E-10	0.048	0.046	0.049	4.518E-12	4.518E-12	4.518E-12
1.000E-8	0.064	0.062	0.065	6.400E-12	6.024E-12	6.400E-12
1.000E-6	0.070	0.068	0.070	6.965E-12	6.776E-12	6.965E-12

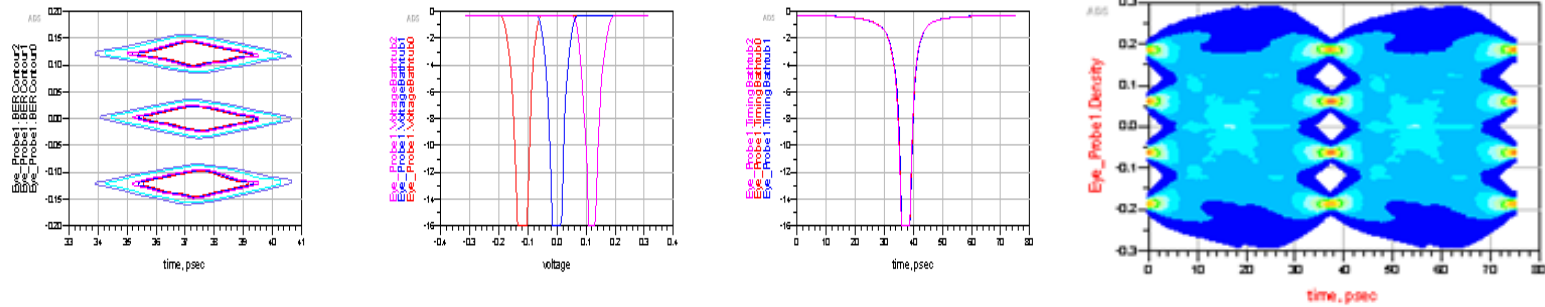
● Case6



BER	BERHeightList0_Eye_Probe1.HeightABERList	BERHeightList1_Eye_Probe1.HeightABERList	BERHeightList2_Eye_Probe1.HeightABERList	BERWidthList0_Eye_Probe1.WidthABERList	BERWidthList2_Eye_Probe1.WidthABERList	BERWidthList1_Eye_Probe1.WidthABERList
1.000E-12	0.032	0.027	0.028	3.578E-12	3.012E-12	3.200E-12
1.000E-11	0.035	0.031	0.032	3.863E-12	3.388E-12	3.388E-12
1.000E-10	0.038	0.035	0.035	3.863E-12	3.765E-12	3.765E-12
1.000E-8	0.052	0.053	0.050	5.835E-12	5.469E-12	5.469E-12
1.000E-6	0.067	0.068	0.066	6.400E-12	6.024E-12	6.024E-12

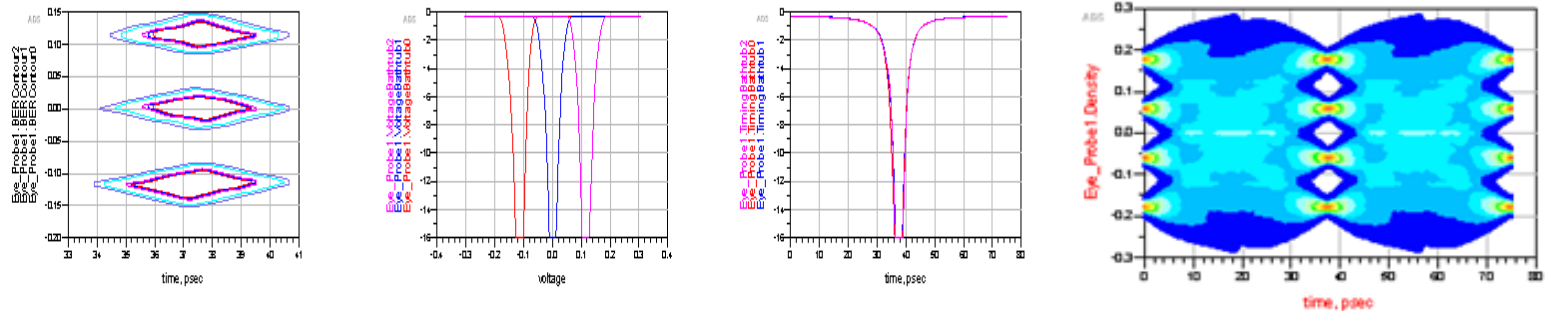
Case Simulations for Impedance Discontinuity

● Case7



BER	BERHeightList0_Eye_Probe1_HeightABERList	BERHeightList1_Eye_Probe1_HeightABERList	BERHeightList2_Eye_Probe1_HeightABERList	BERWidthList0_Eye_Probe1_WidthABERList	BERWidthList2_Eye_Probe1_WidthABERList	BERWidthList1_Eye_Probe1_WidthABERList
1.000E-12	0.047	0.043	0.044	3.785E-12	4.141E-12	3.953E-12
1.000E-11	0.051	0.046	0.047	4.141E-12	4.329E-12	4.329E-12
1.000E-10	0.054	0.048	0.048	4.518E-12	4.518E-12	4.518E-12
1.000E-9	0.068	0.064	0.064	6.219E-12	6.219E-12	6.219E-12
1.000E-6	0.074	0.073	0.070	6.965E-12	6.965E-12	6.776E-12

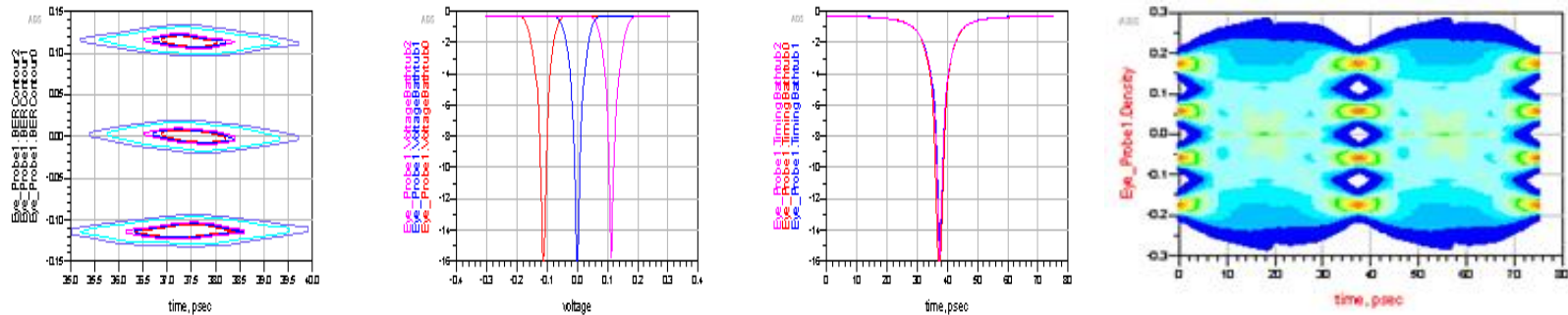
● Case8



BER	BERHeightList0_Eye_Probe1_HeightABERList	BERHeightList1_Eye_Probe1_HeightABERList	BERHeightList2_Eye_Probe1_HeightABERList	BERWidthList0_Eye_Probe1_WidthABERList	BERWidthList2_Eye_Probe1_WidthABERList	BERWidthList1_Eye_Probe1_WidthABERList
1.000E-12	0.039	0.034	0.037	4.339E-12	3.578E-12	3.578E-12
1.000E-11	0.042	0.037	0.040	4.518E-12	3.953E-12	3.785E-12
1.000E-10	0.045	0.041	0.044	4.706E-12	4.141E-12	4.141E-12
1.000E-9	0.062	0.059	0.059	6.400E-12	6.045E-12	6.045E-12
1.000E-6	0.067	0.065	0.064	6.965E-12	6.400E-12	6.776E-12

Case Simulations for Impedance Discontinuity

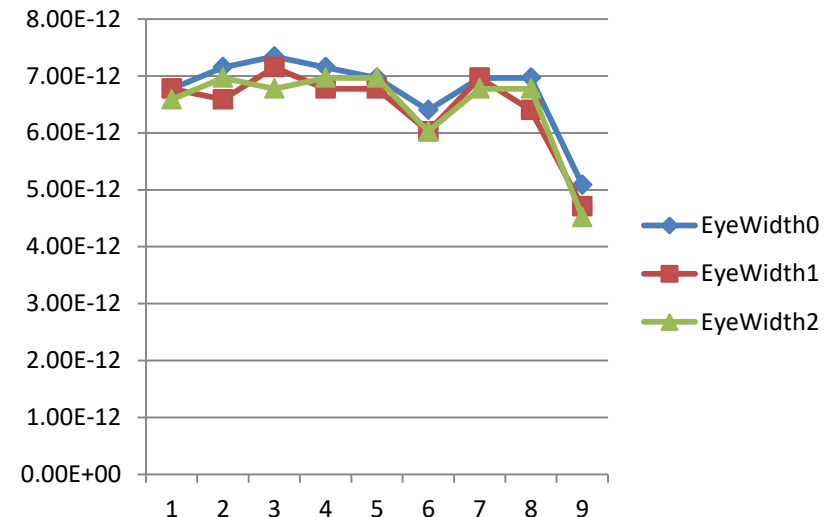
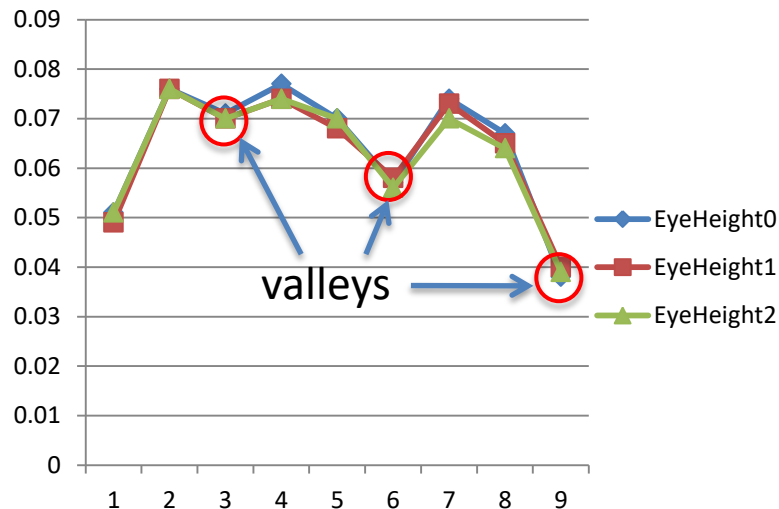
● Case9



BER	BERHeightList0.Eye_Probe1.Height*BERList	BERHeightList1.Eye_Probe1.Height*BERList	BERHeightList2.Eye_Probe1.Height*BERList	BERWidthList0.Eye_Probe1.Width*BERList	BERWidthList2.Eye_Probe1.Width*BERList	BERWidthList1.Eye_Probe1.Width*BERList
1.000E-12	0.015	0.013	0.012	2.289E-12	1.318E-12	1.506E-12
1.000E-11	0.017	0.015	0.015	2.447E-12	1.694E-12	1.882E-12
1.000E-10	0.020	0.017	0.017	2.636E-12	2.071E-12	2.071E-12
1.000E-8	0.033	0.033	0.032	4.518E-12	3.853E-12	3.785E-12
1.000E-5	0.038	0.040	0.039	5.082E-12	4.706E-12	4.518E-12

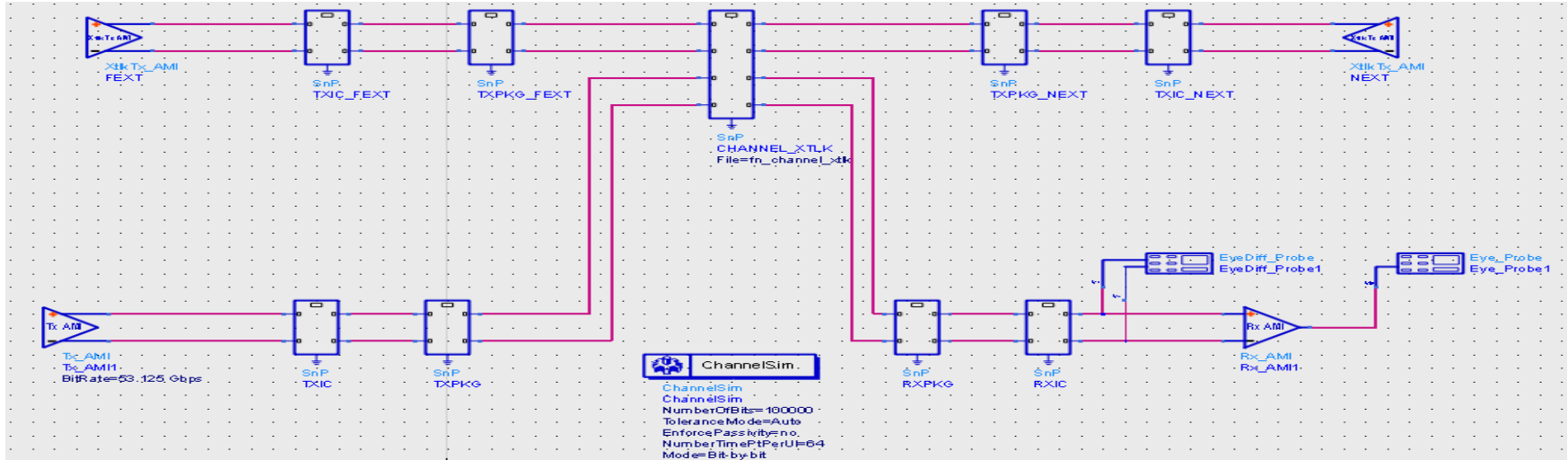
Factor Analysis for Impedance Discontinuity

- The diagrams including 3 valleys and the depth is greater in turn
 - The impedance fluctuations of the signal channel affect the EyeHeight more than the EyeWidth
 - Common impedance tolerance $\pm 10\%$ is not acceptable in the 56G PAM4 systems
 - The impedance tolerance is recommend to be less than or equal to $\pm 8\%$
 - Reduce the discontinuity points as possible as you can



@BER=1E-5

The Impact of Channel Crosstalk



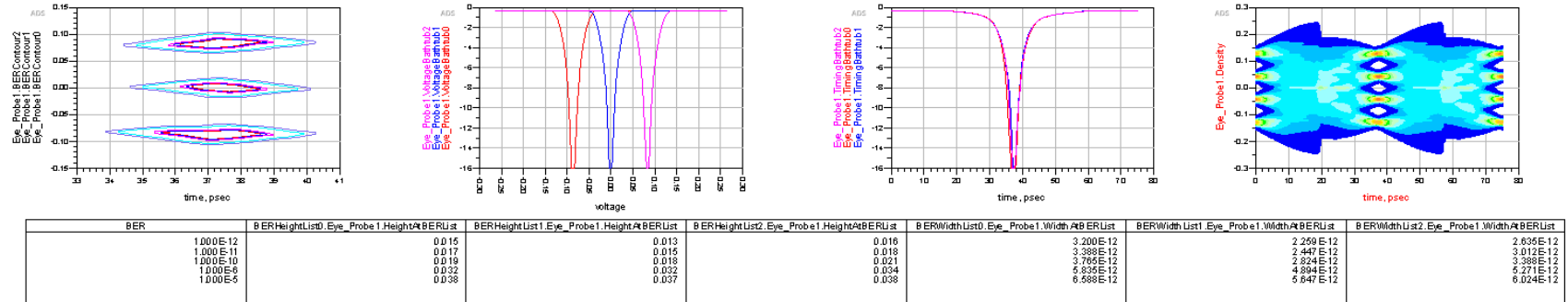
@IL=30dB	case1	case2	case3	case4
ICN/mV	1	2	3	4
XTK=NEXT				

@IL=30dB	case5	case6	case7	case8
ICN/mV	1	2	3	4
XTK=FEXT				

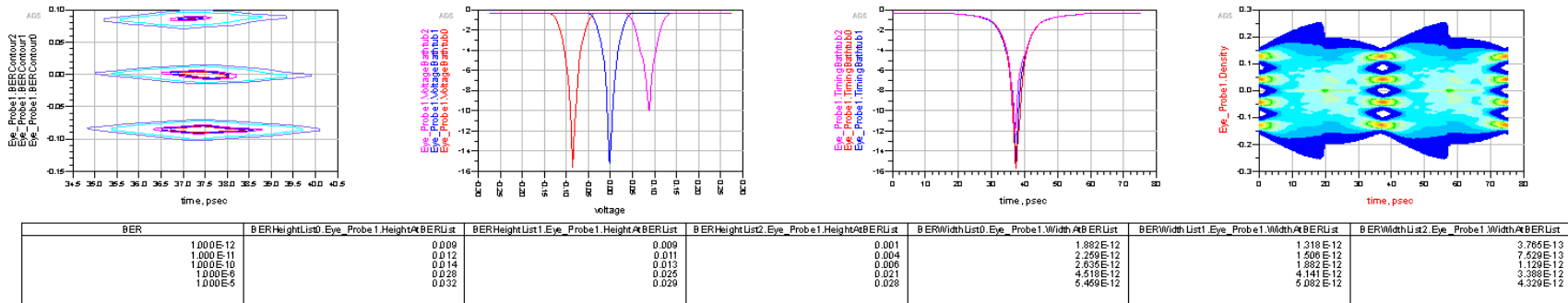
@IL=30dB	case9	case10	case11	case12
ICN/mV	1	2	3	4
XTK=FEXT 50%+NEXT 50%				

Case Simulations for Channel Crosstalk

● Case1

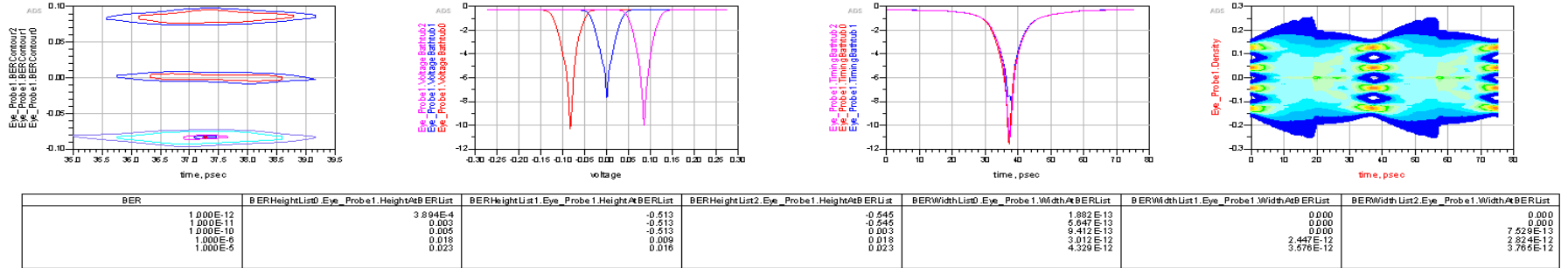


● Case2

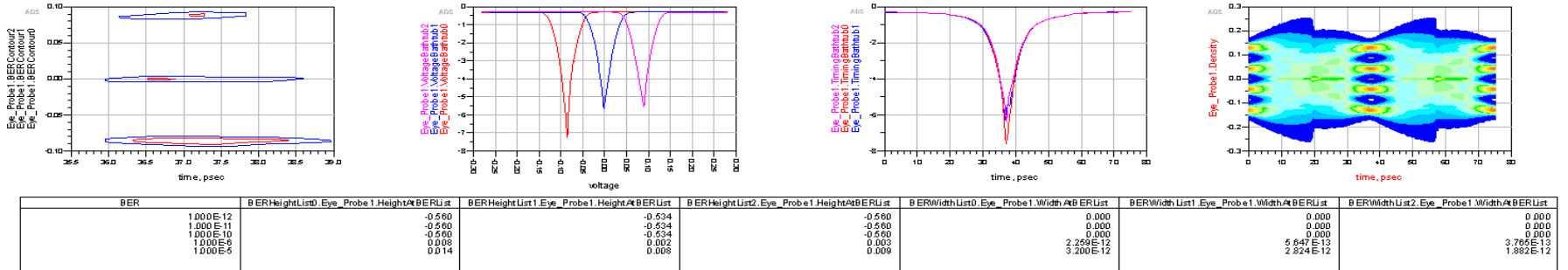


Case Simulations for Channel Crosstalk

● Case3

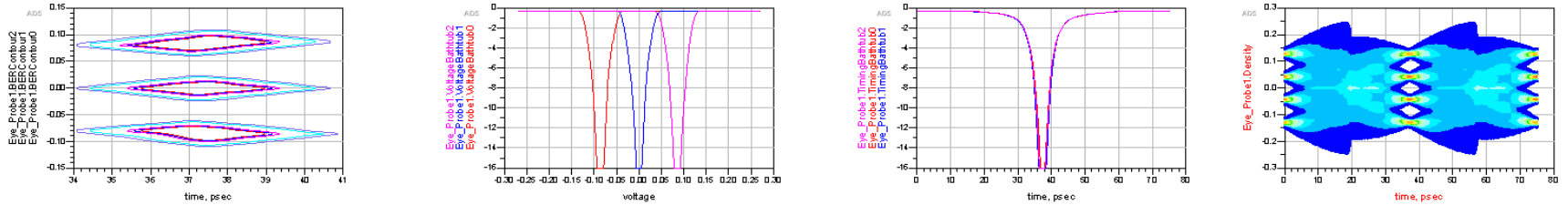


● Case4



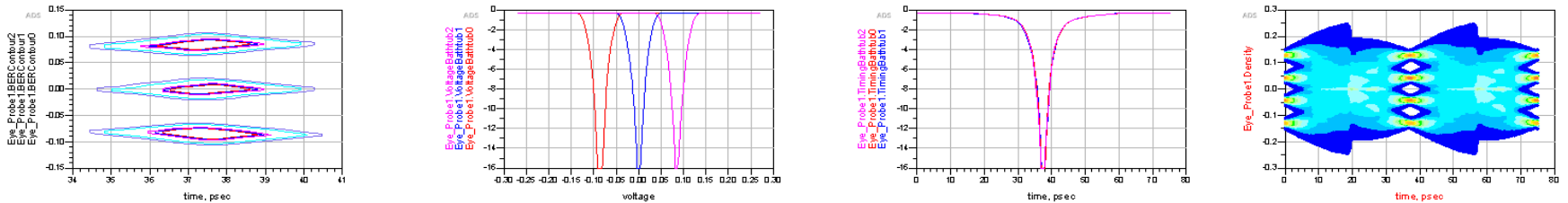
Case Simulations for Channel Crosstalk

● Case5



BER	BERHeightList0_Eye_Probe1.HeightAtBERList	BERHeightList1_Eye_Probe1.HeightAtBERList	BERHeightList2_Eye_Probe1.HeightAtBERList	BERWidthList0_Eye_Probe1.WidthAtBERList	BERWidthList2_Eye_Probe1.WidthAtBERList	BERWidthList1_Eye_Probe1.WidthAtBERList
1.000E-12	0.025	0.023	0.025	3.388E-12	3.570E-12	3.388E-12
1.000E-11	0.027	0.026	0.027	3.765E-12	3.953E-12	3.765E-12
1.000E-10	0.030	0.028	0.030	4.141E-12	4.329E-12	4.141E-12
1.000E-6	0.043	0.043	0.043	6.212E-12	6.024E-12	6.024E-12
1.000E-5	0.047	0.047	0.048	6.965E-12	6.776E-12	6.776E-12

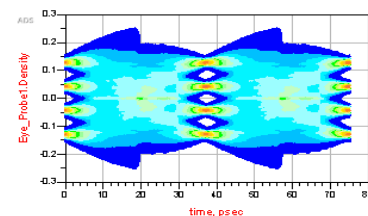
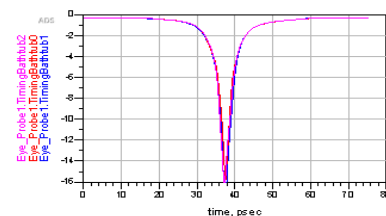
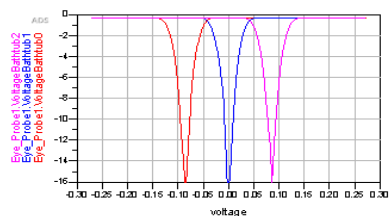
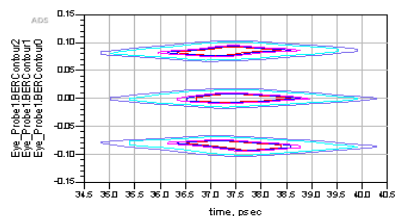
● Case6



BER	BERHeightList0_Eye_Probe1.HeightAtBERList	BERHeightList1_Eye_Probe1.HeightAtBERList	BERHeightList2_Eye_Probe1.HeightAtBERList	BERWidthList0_Eye_Probe1.WidthAtBERList	BERWidthList2_Eye_Probe1.WidthAtBERList	BERWidthList1_Eye_Probe1.WidthAtBERList
1.000E-12	0.020	0.016	0.017	2.635E-12	2.635E-12	2.259E-12
1.000E-11	0.022	0.018	0.020	3.012E-12	3.012E-12	2.635E-12
1.000E-10	0.024	0.021	0.023	3.388E-12	3.388E-12	2.924E-12
1.000E-6	0.037	0.036	0.037	5.499E-12	5.271E-12	5.082E-12
1.000E-5	0.041	0.041	0.042	6.212E-12	6.024E-12	5.835E-12

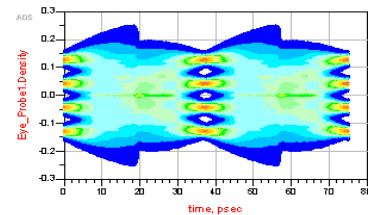
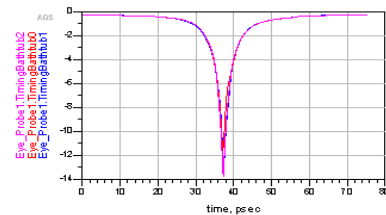
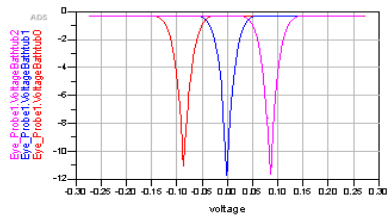
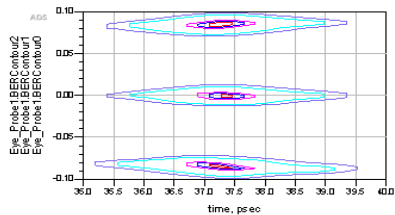
Case Simulations for Channel Crosstalk

- Case7



BER	BERHeightLst1_Eye_Probe1_HeightABERList	BERHeightLst1_Eye_Probe1_HeightABERList	BERHeightLst2_Eye_Probe1_HeightABERList	BERWidthLst1_Eye_Probe1_WidthABERList	BERWidthLst2_Eye_Probe1_WidthABERList	BERWidthLst1_Eye_Probe1_WidthABERList	BERWidthLst1_Eye_Probe1_WidthABERList
1.000E-12	0.013	0.015	0.014	2.071E-12	2.259E-12	2.071E-12	
1.000E-11	0.016	0.017	0.017	2.447E-12	2.635E-12	2.447E-12	
1.000E-10	0.019	0.019	0.019	3.012E-12	3.282E-12	3.012E-12	
1.000E-8	0.031	0.032	0.032	4.708E-12	4.708E-12	4.708E-12	
1.000E-5	0.036	0.036	0.036	5.647E-12	5.271E-12	5.499E-12	

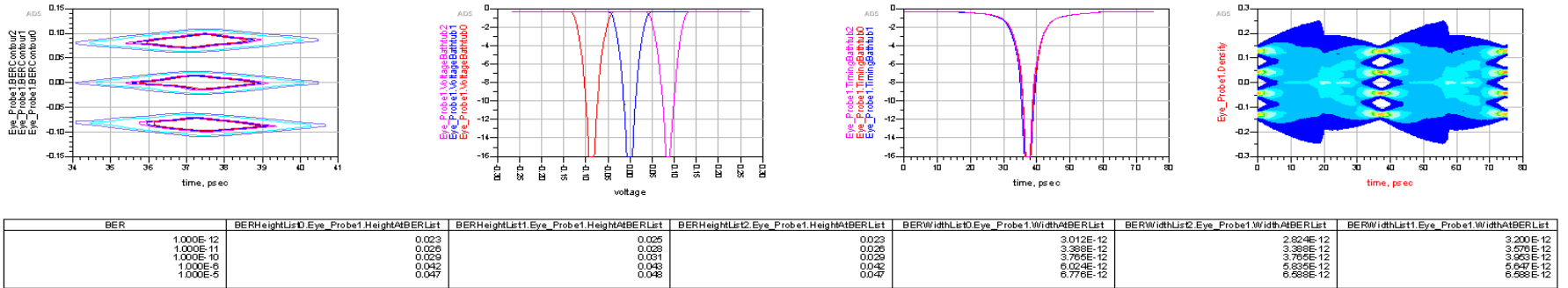
- Case8



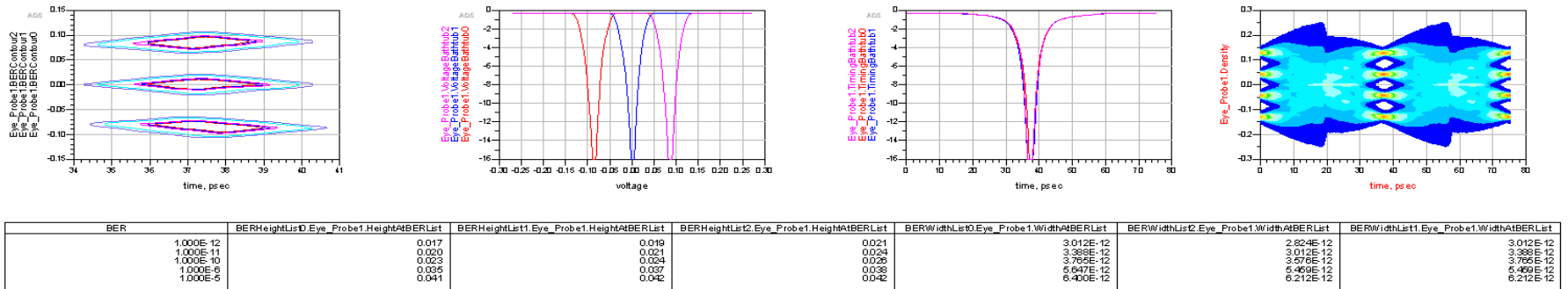
BER	BERHeightList0_Eye_Probe1_HeightABERList	BERHeightList1_Eye_Probe1_HeightABERList	BERHeightList2_Eye_Probe1_HeightABERList	BERWidthList0_Eye_Probe1_WidthABERList	BERWidthList2_Eye_Probe1_WidthABERList	BERWidthList1_Eye_Probe1_WidthABERList
1.000E-12	0.002	0.004	0.006	5.647E-13	5.647E-13	3.765E-13
1.000E-11	0.006	0.007	9.412E-13	7.520E-13		
1.000E-10	0.008	0.009	0.010	1.318E-12	1.120E-12	
1.000E-6	0.021	0.022	0.024	3.388E-12	3.388E-12	
1.000E-5	0.027	0.028	0.028	4.518E-12	4.141E-12	

Case Simulations for Channel Crosstalk

● Case9

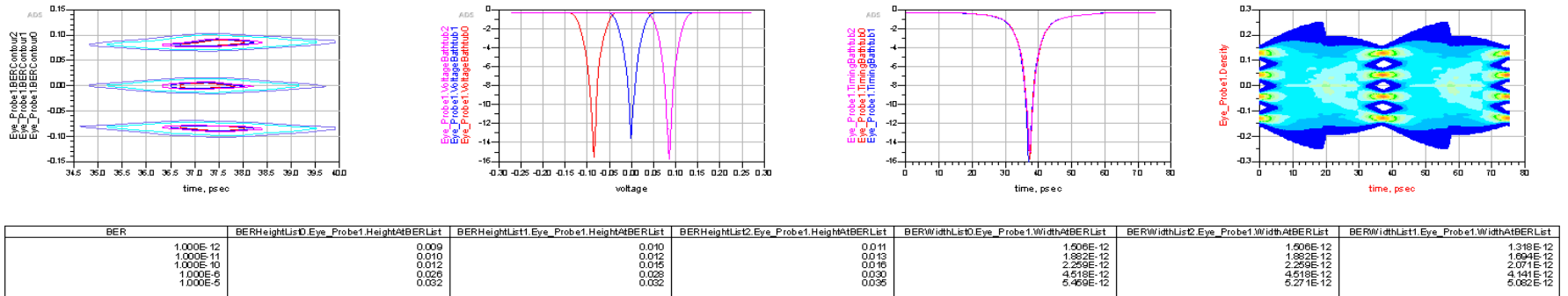


● Case10

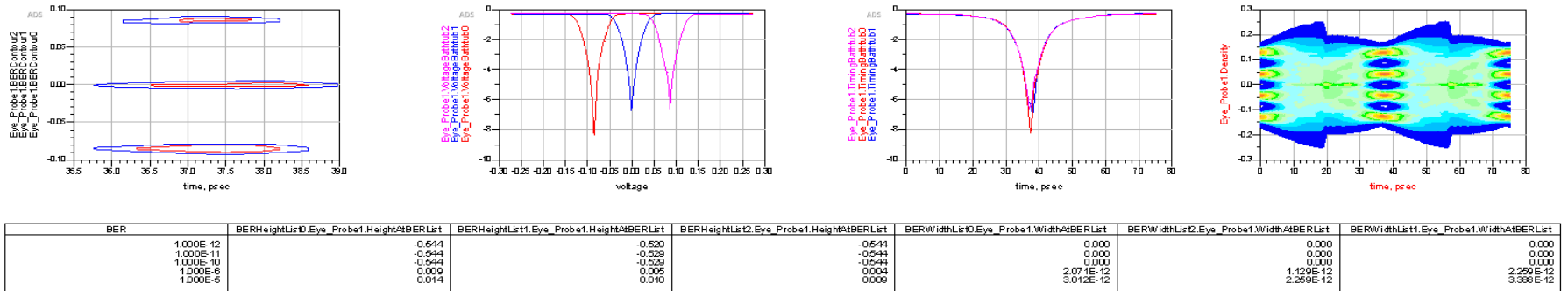


Case Simulations for Channel Crosstalk

● Case11

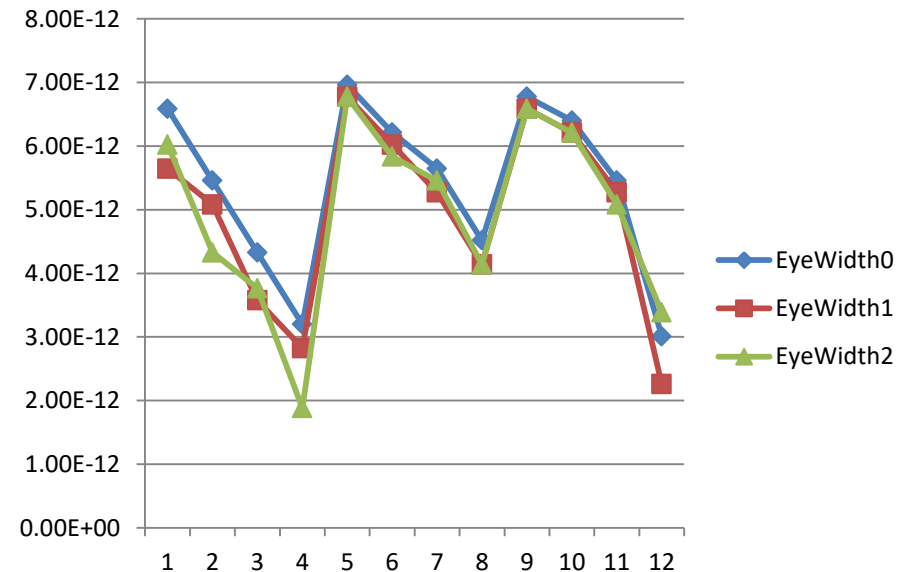
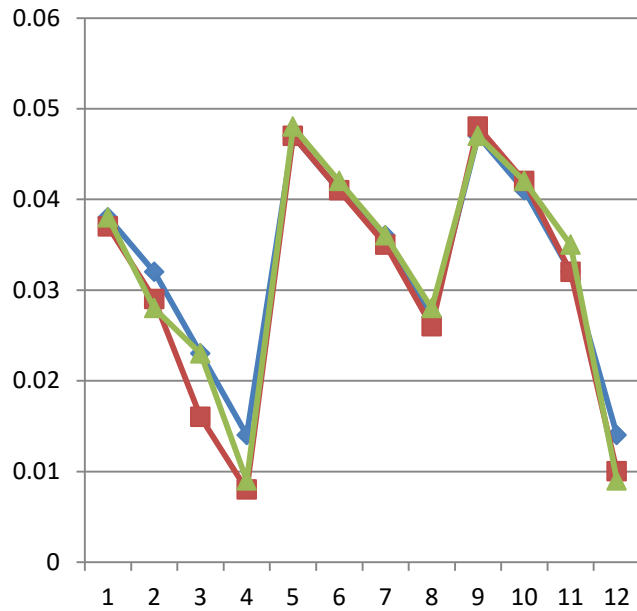


● Case12



Factor Analysis for Channel Crosstalk

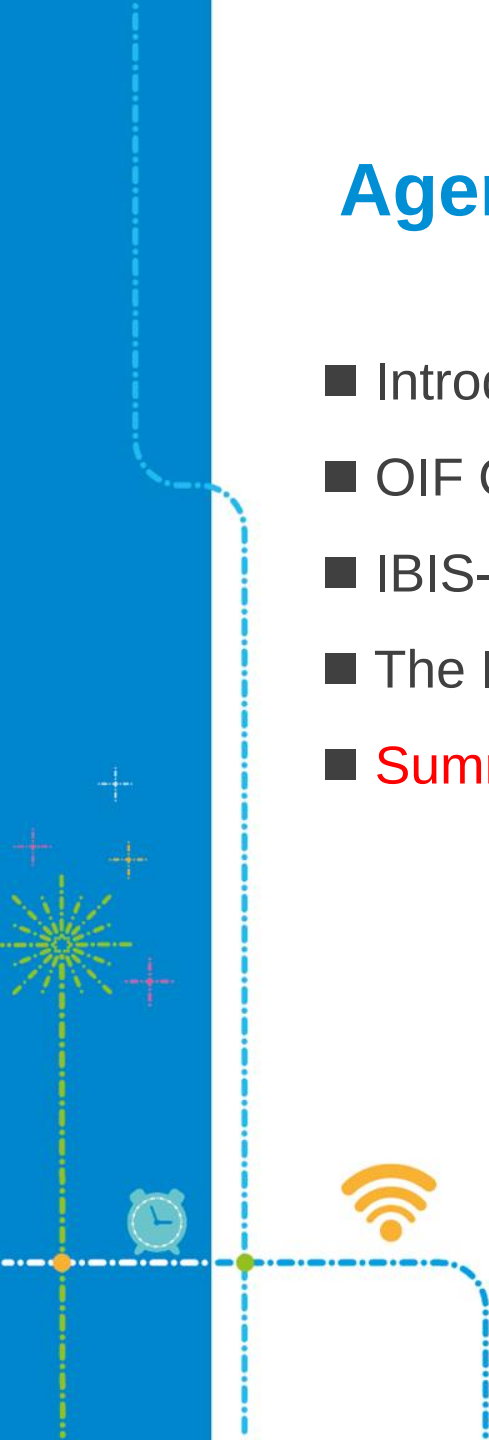
- NEXT is more influential to the 56G-PAM4 systems than FEXT
- ICN limited:
 - To be less than 4mV for all crosstalk is NEXT
 - To be 4mV is OK for all crosstalk is FEXT
 - To be less than 4mV for half of crosstalk is FEXT and the other half of crosstalk is NEXT



@BER=1E-5

Agenda

- Introduction to PAM4 Modulation
- OIF CEI-56G-LR-PAM4 Specifics
- IBIS-AMI Model Simulation for 56G PAM4 Signals
- The Impact of Channel Characteristics to 56G PAM4 Systems
- Summary



Summary

- The 56G-PAM4 standard is still in continuous update
- IBIS-AMI model works well for 56G PAM4 systems simulation, although the PAM4 modeling is new until today
- After the analysis, we obtain some conclusions about the impact of channel characteristics to the 56G-LR PAM4 systems
 - The IL resonance frequency should be more than 29GHz
 - The IL resonance depth should be as smaller as possible
 - The impedance tolerance is recommended to be less than or equal to $\pm 8\%$, and to reduce the discontinuity points as possible as you can
 - NEXT is playing the leading role in the crosstalk and you might pay more attention to NEXT than FEXT
 - ICN of crosstalk must be less than 4mV and is recommended to be less than 3mV

Thank you



Tomorrow never waits

