

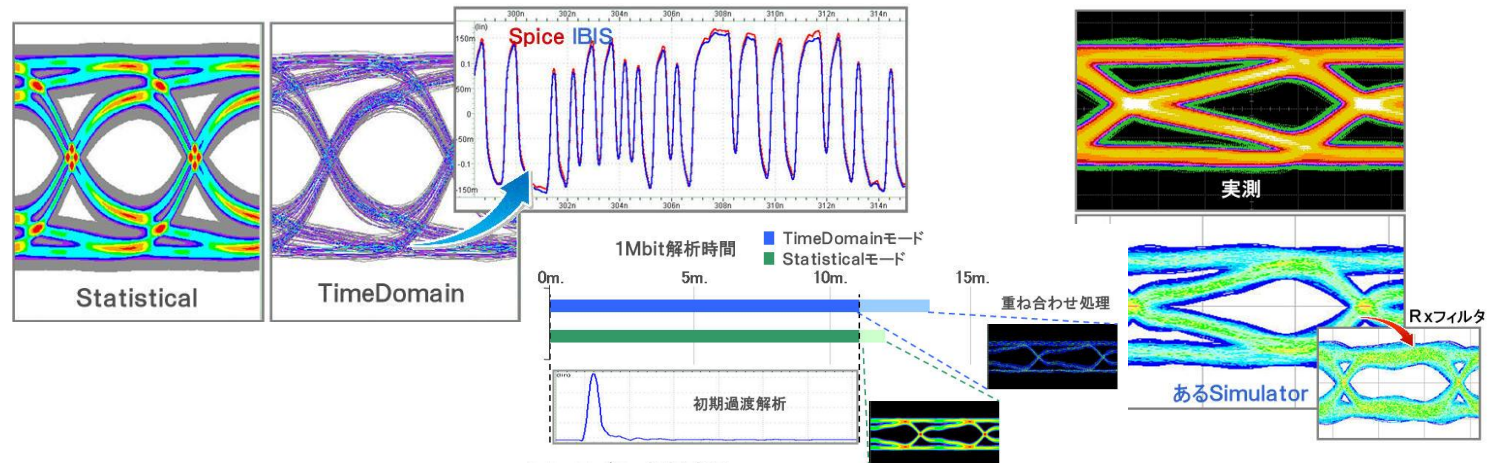
**Correlation  
between  
IBIS5.x and  
SPICE**

**Asian IBIS Summit  
Yokohama, JAPAN  
November 22, 2013**

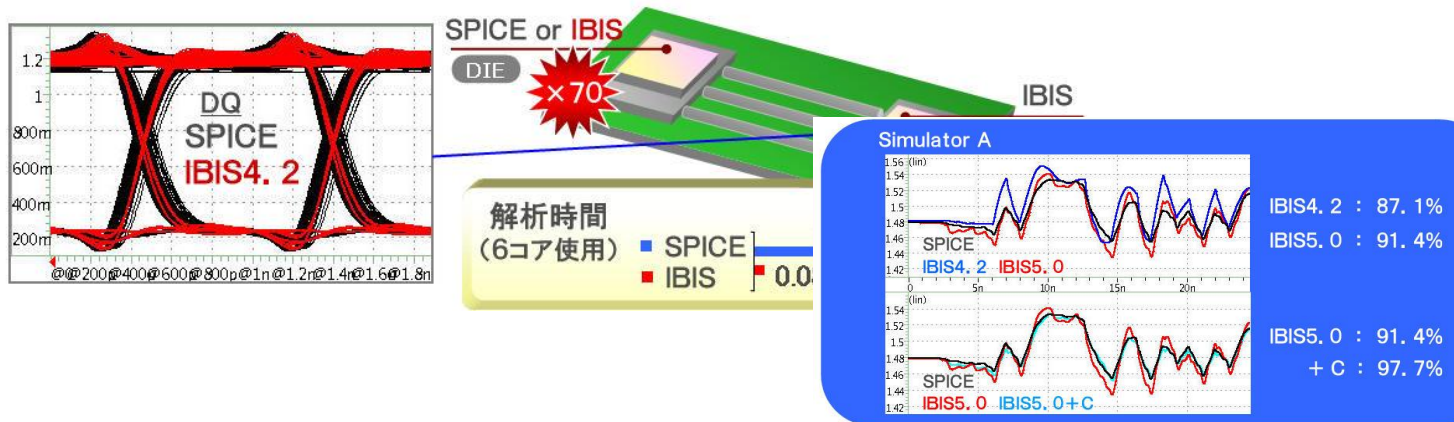
**Ricoh Company, Ltd.  
MDS Development Section  
MIM Technology Development Department  
ICM Development Center  
R&D Group  
Kazuki Murata**

**2013/11/22**

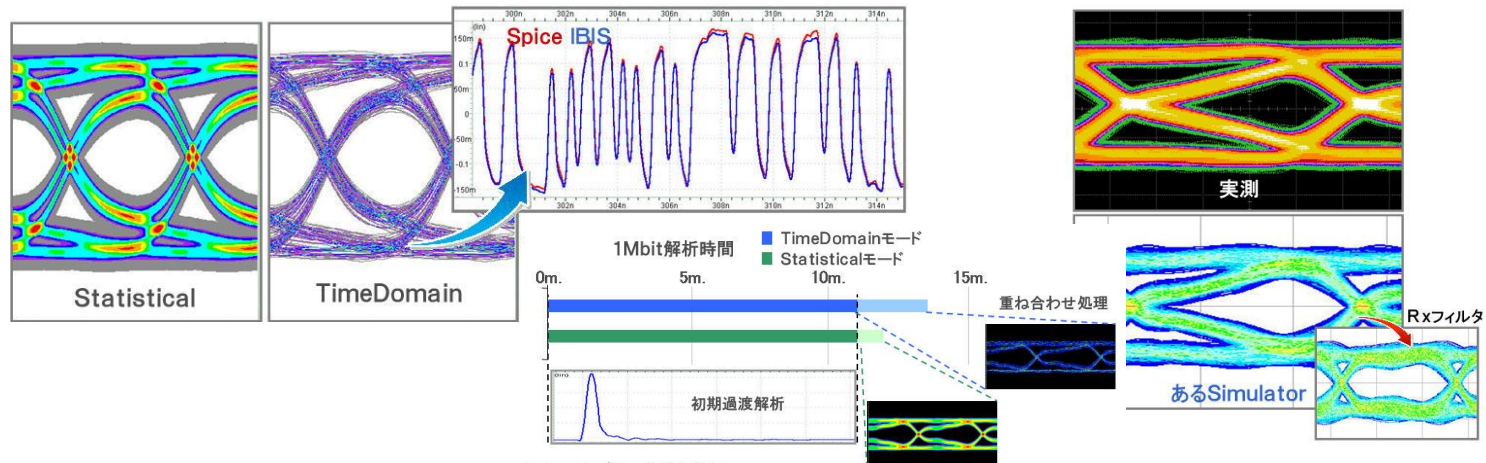
## 1. Correlation between IBIS-AMI and SPICE



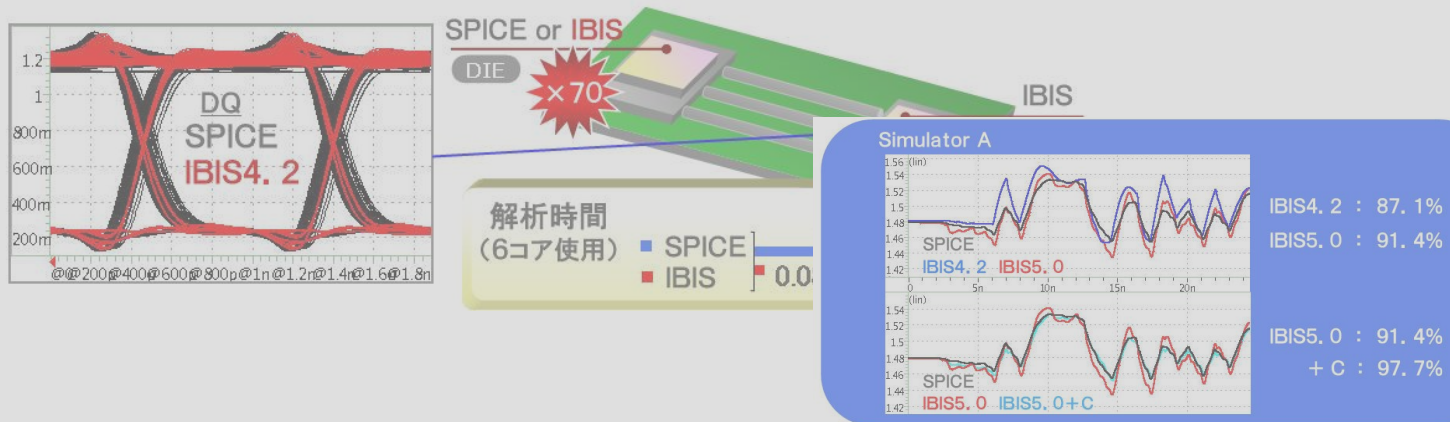
## 2. Accuracy of SSO analysis using IBIS5.1



## 1. Correlation between IBIS-AMI and SPICE



## 2. Accuracy of SSO analysis using IBIS5.1



# Current trends of SI simulation

## SI simulation time

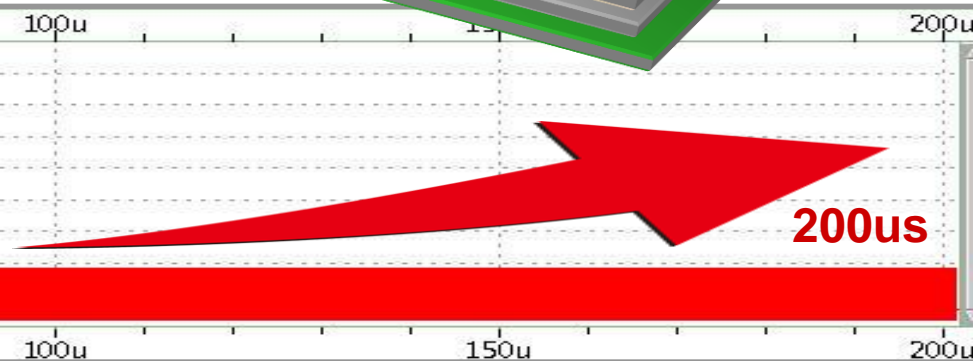
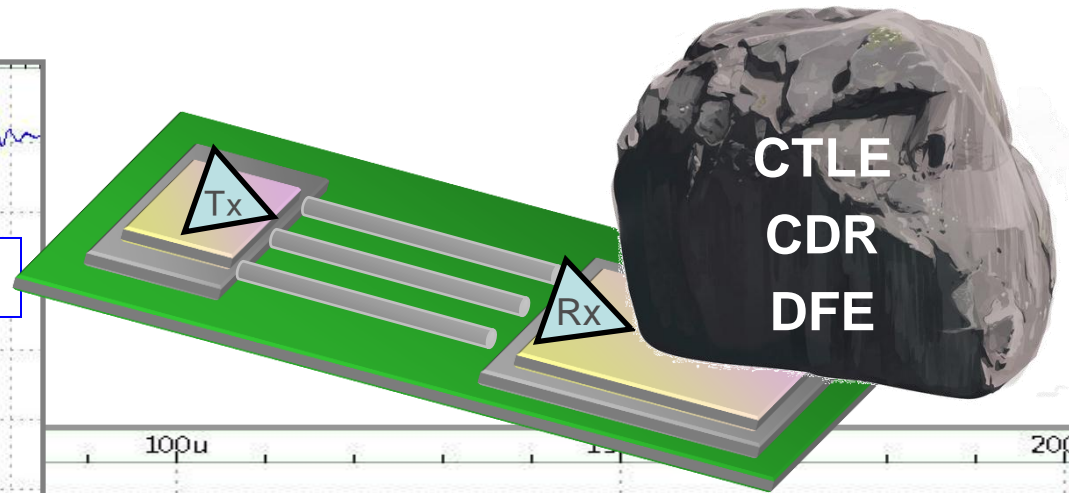
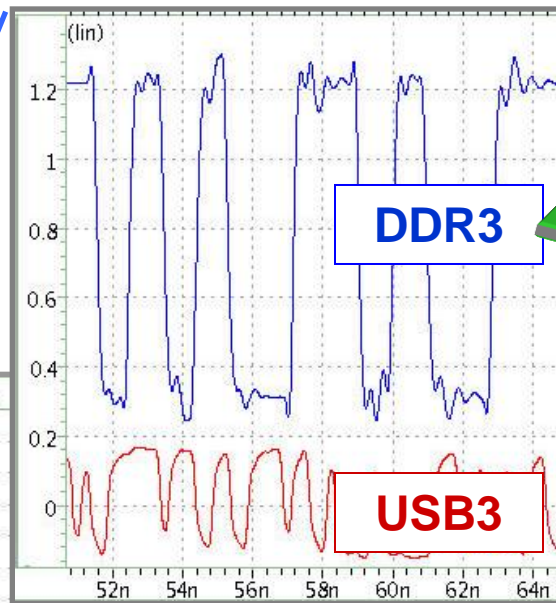
DDR3\_1066 : 400bit (200tCK) = 200nsec

USB3.0 : 1,000,000bit = 200usec



## Simulation models

To perform SERDES simulation, CDR and EQ models are also required.





# IBIS-AMI and simulation method

## IBIS-AMI 'Algorithmic Modeling Interface'

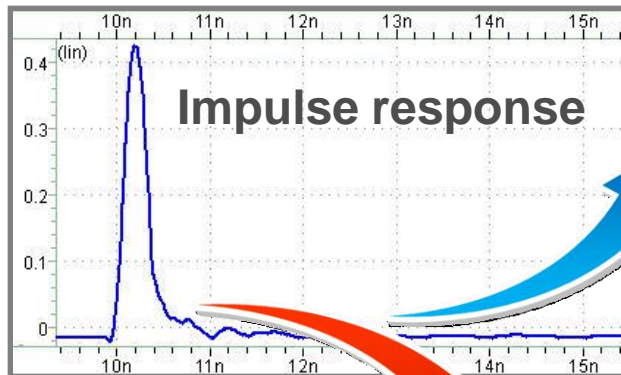
Can increase in simulation speed by convolution.

Can implement characteristic of CDR and EQ.

## Simulation method

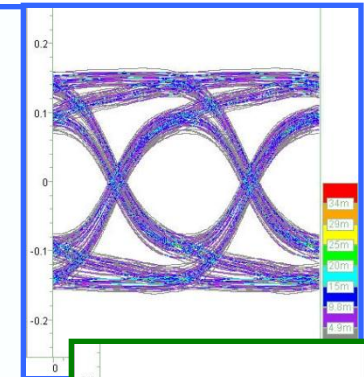
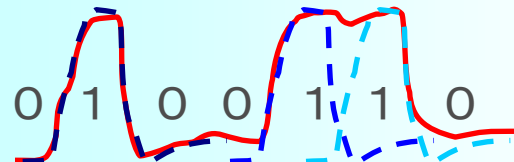
Various EDA tools can support IBIS-AMI now.

Make any number of bits Eye diagram from impulse response.



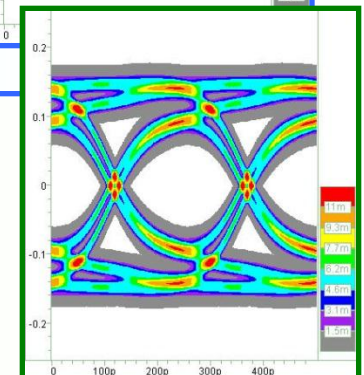
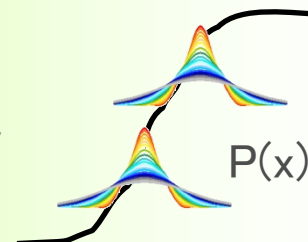
### Time domain mode

Using Superposition technique.



### Statistical mode

Using probability density function.



# Subject

## Correlation between IBIS-AMI model and SPICE model.

‘De-facto standard SPICE simulator + SPICE model’ gives golden result.

Good correlation between legacy IBIS and golden result is well known.

Then, how about IBIS-AMI model ?

## The results with several EDA tools are equal to one another ?

Interpretation of IBIS depends on EDA tools.

Four simulators show the same result ?

(Using latest version as of 2013.08)

Actually, IBIS-AMI  
can be useful ?

## Application examples of IBIS-AMI simulation.

Can we apply IBIS-AMI simulation to practice ?

How long Simulation time we can reduce?



# Method of Correlation

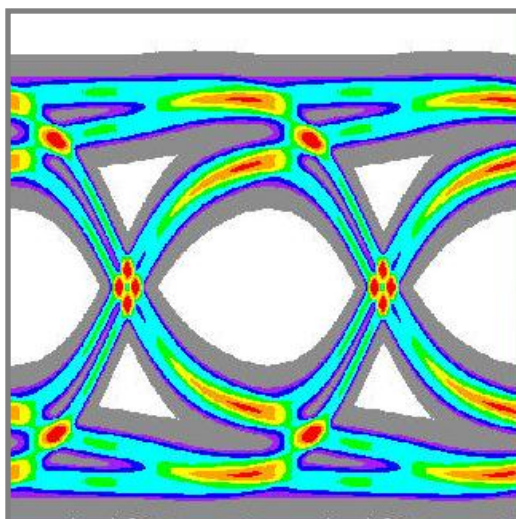
## Simulation model

Ricoh's SERDES Tx SPICE model.  
 IBIS-AMI is modeled on the SPICE.

## Curve Overlay Metric (FOM)

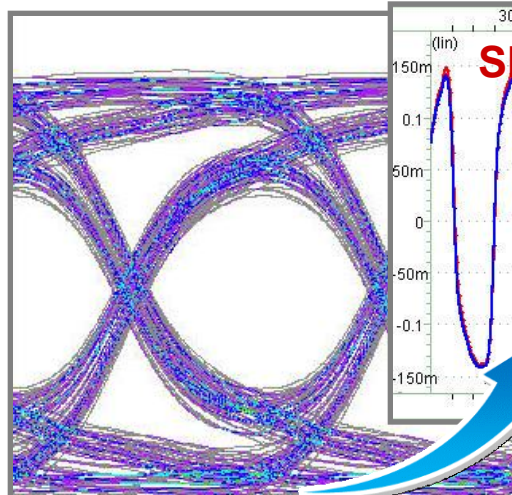
IBIS Open Forum I/O Buffer Accuracy Handbook p.13

Obtain continuous time domain waveforms in time domain mode.

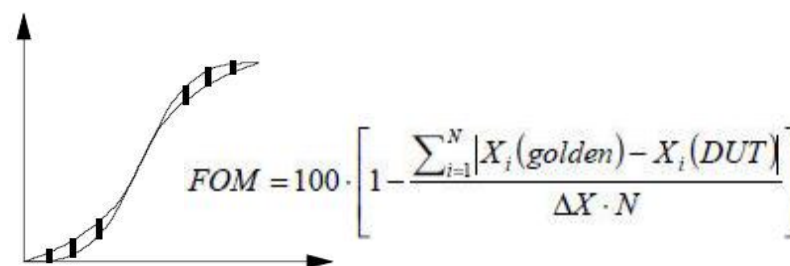
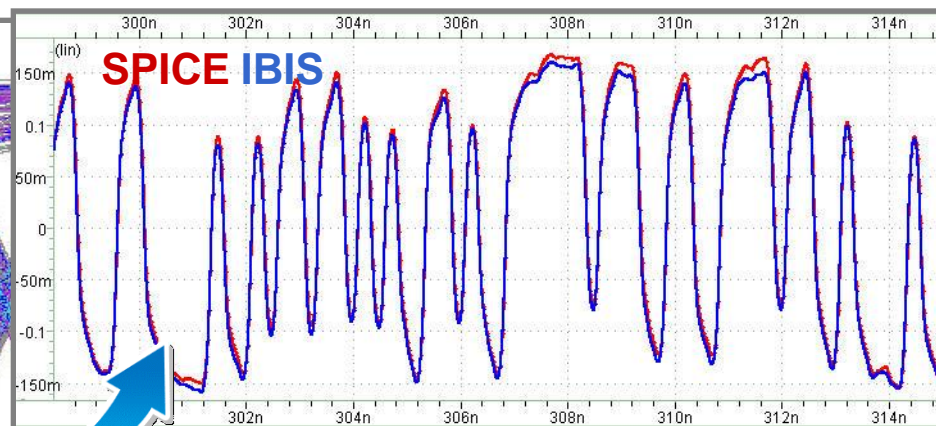


Statistical mode

(w/o continuous time domain waveforms)



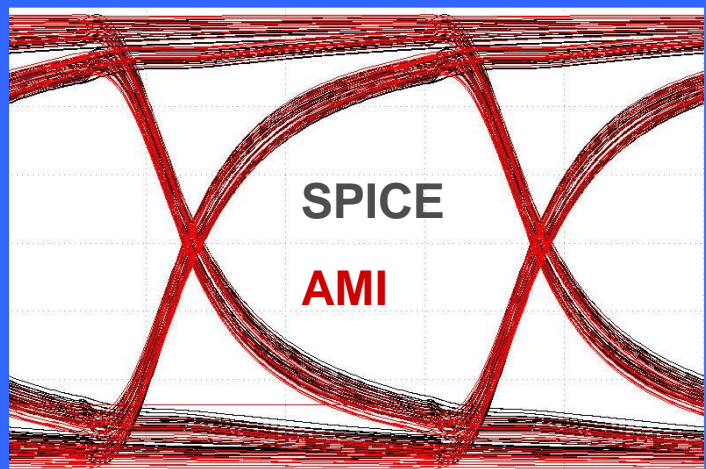
Time domain mode



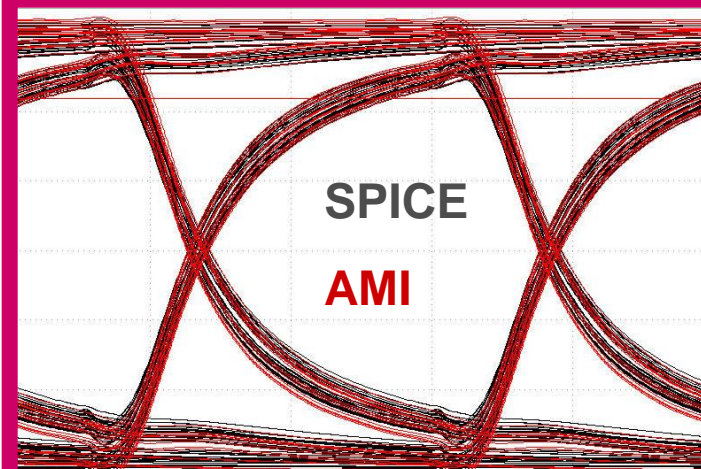


# Results 'Tx Waveforms'

Simulator A 99.0%



Simulator B 98.8%

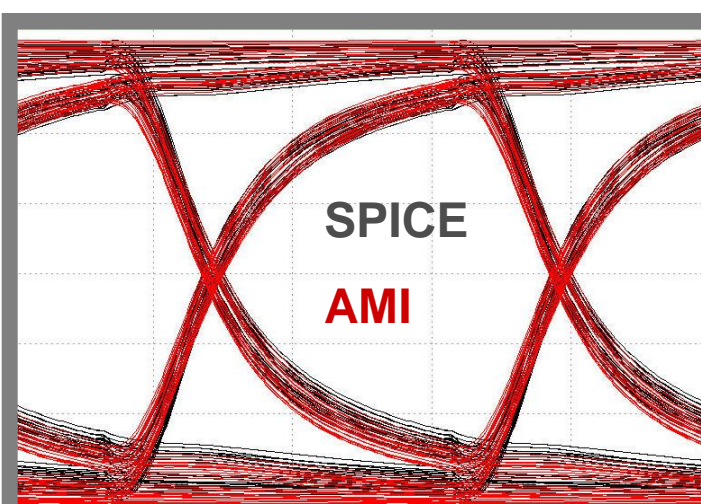


Simulator C  
can not  
generate  
transient  
waveforms.



Simulator C N/A

Simulator D 98.6%





# Application examples

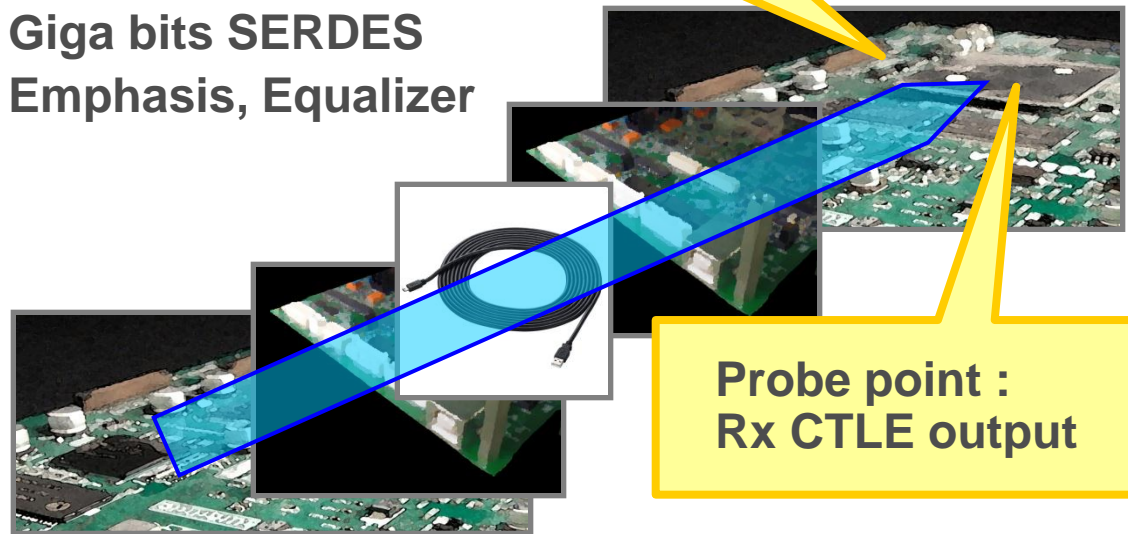
## Summary

Transmission lines including PKGs, PCBs, connectors and cables were modeled.

Run 1M bits simulation using these models and SERDES IBIS-AMI on various Tx emphasis level.



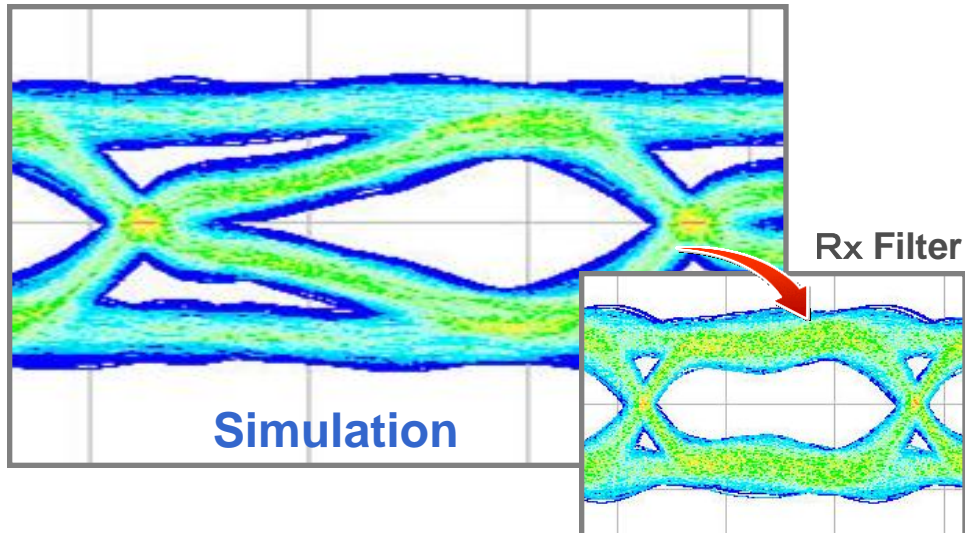
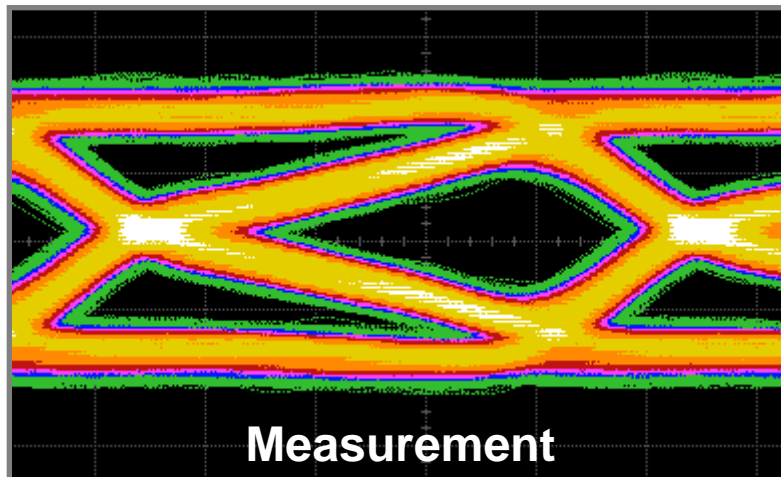
Ricoh's Chip in MFP  
Giga bits SERDES  
Emphasis, Equalizer



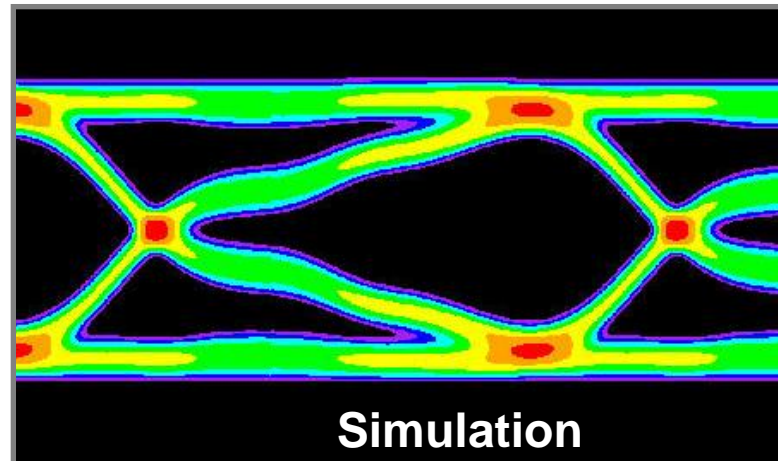
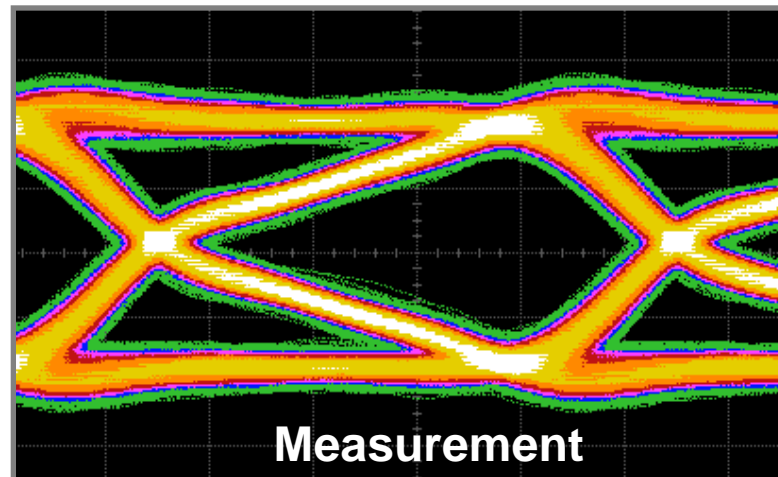
# Measurement correlation

## Measurement correlation

w/o Emphasis



w/ Emphasis

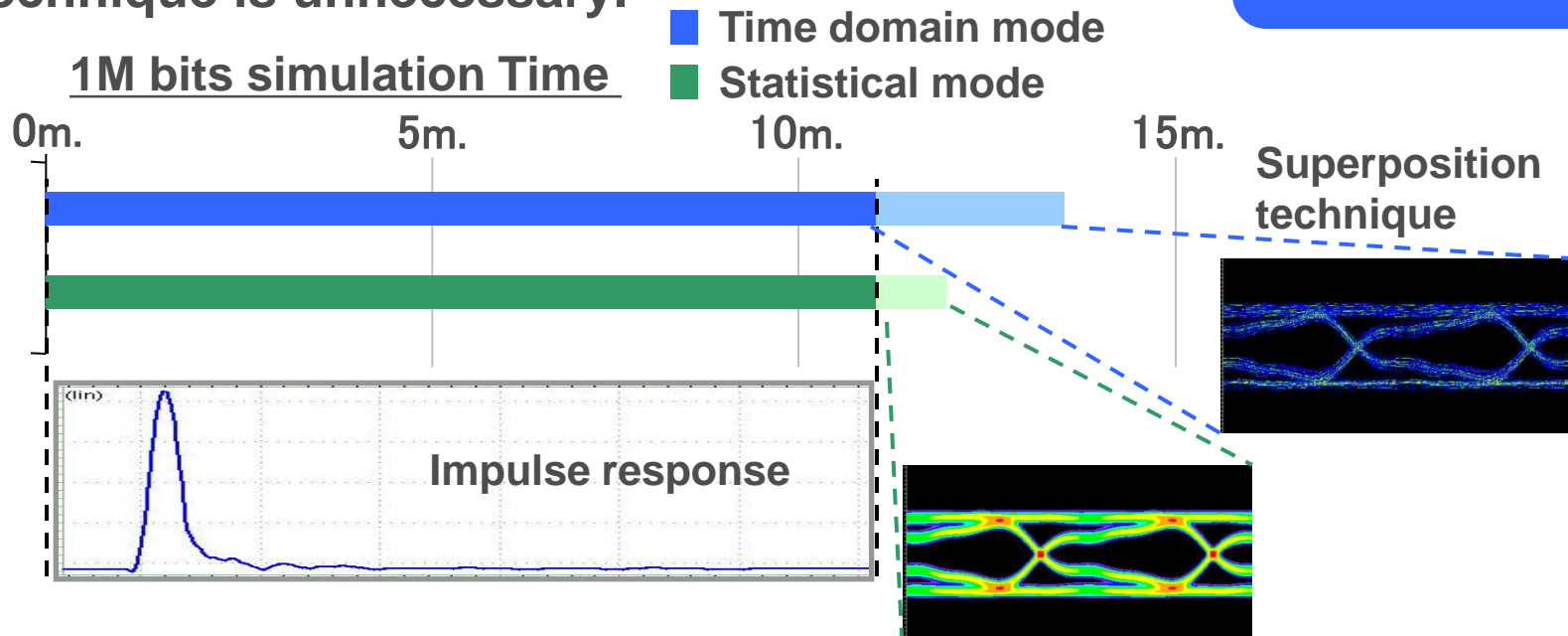


# Simulation time

## Simulation with IBIS-AMI in simulator A

Much shorter than typical transient simulation.  
 It took several min to perform 1M bits simulation.  
 Statistical mode is faster since superposition technique is unnecessary.

Similar result in any simulator



## Simulation with SPICE model

Haven't finished after 60 hours.  
 It will finish in 2.8 years.



# Conclusion

## IBIS-AMI vs. SPICE

IBIS-AMI model is highly correlative with SPICE model.

## Difference between simulators

According to this result, difference between simulators is not recognized.

## Application examples

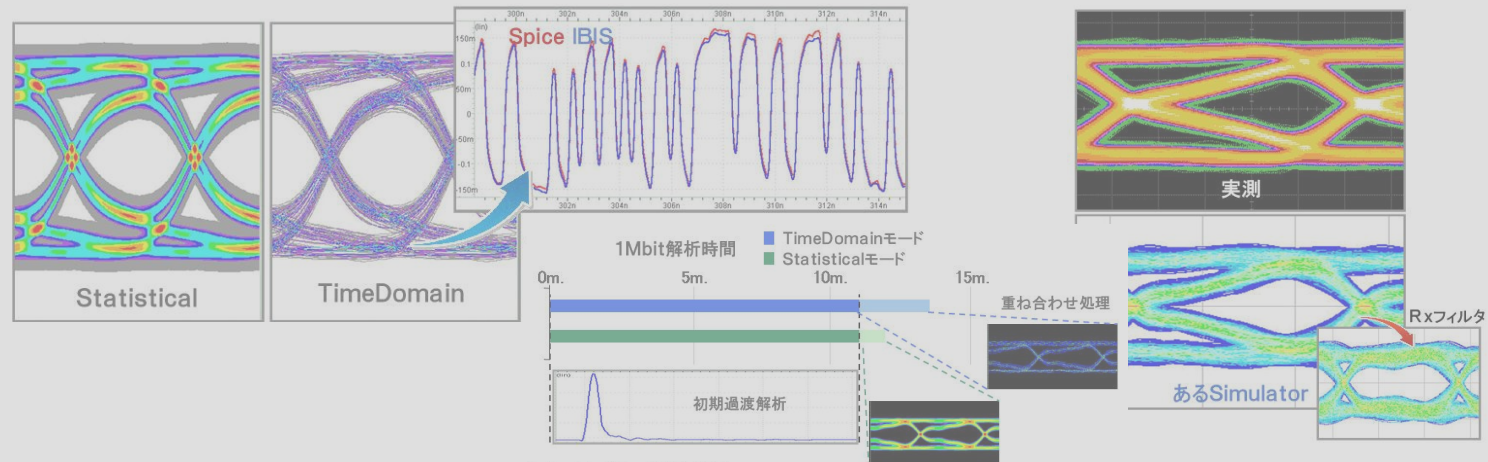
Simulation result using IBIS-AMI is highly correlative with measurement.

Simulation time using IBIS-AMI is much shorter than typical transient simulation time.

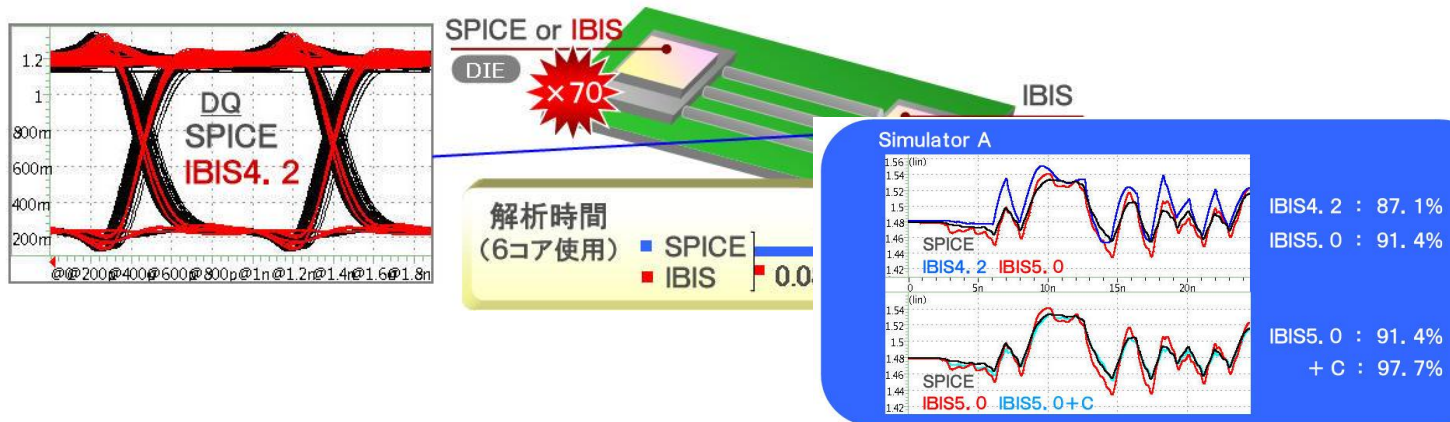


# Contents

## 1. Correlation between IBIS-AMI and SPICE



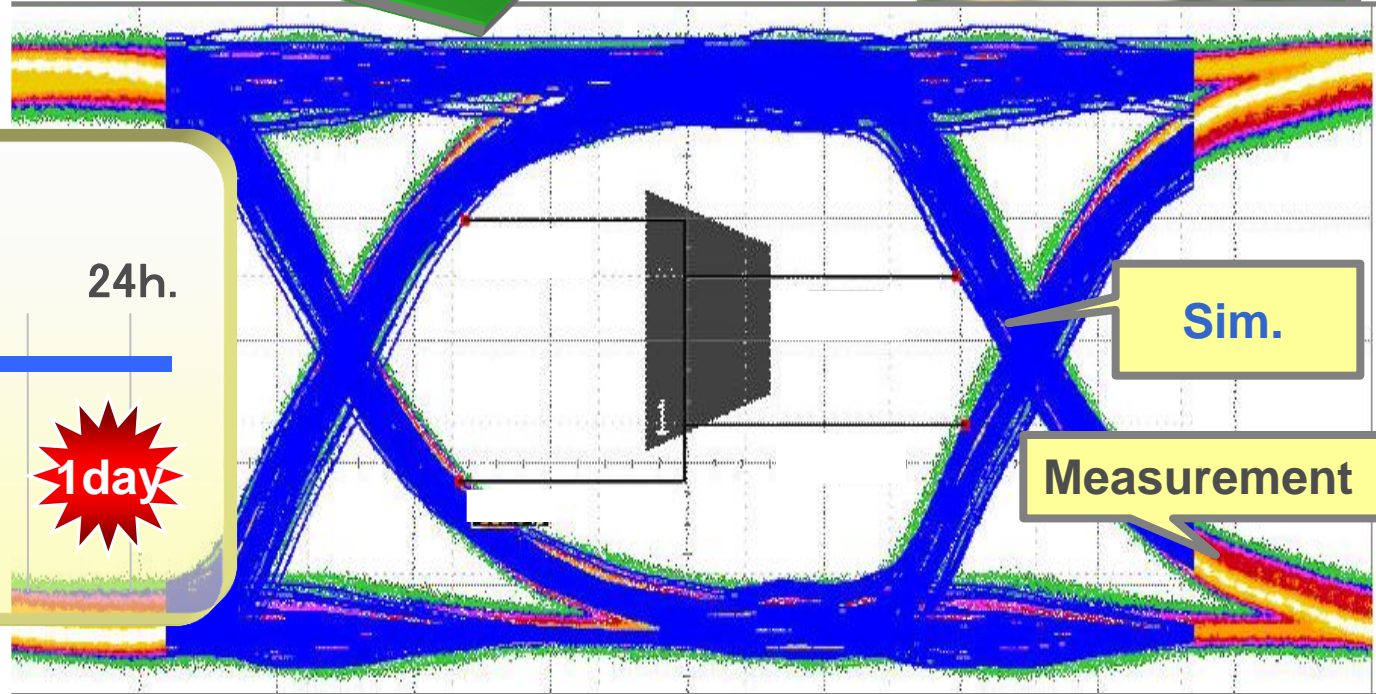
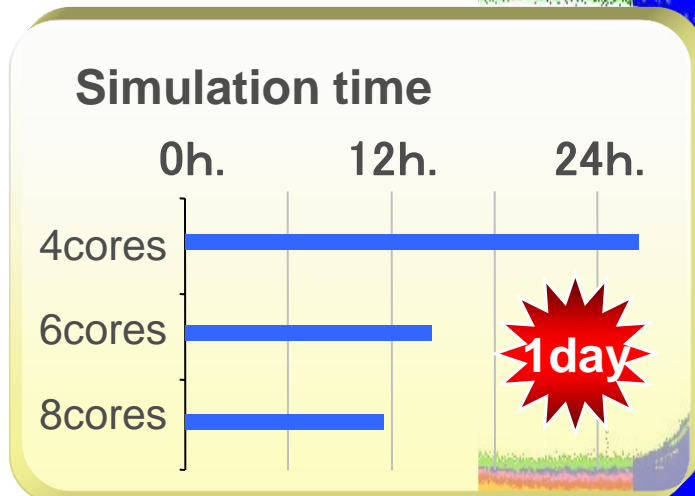
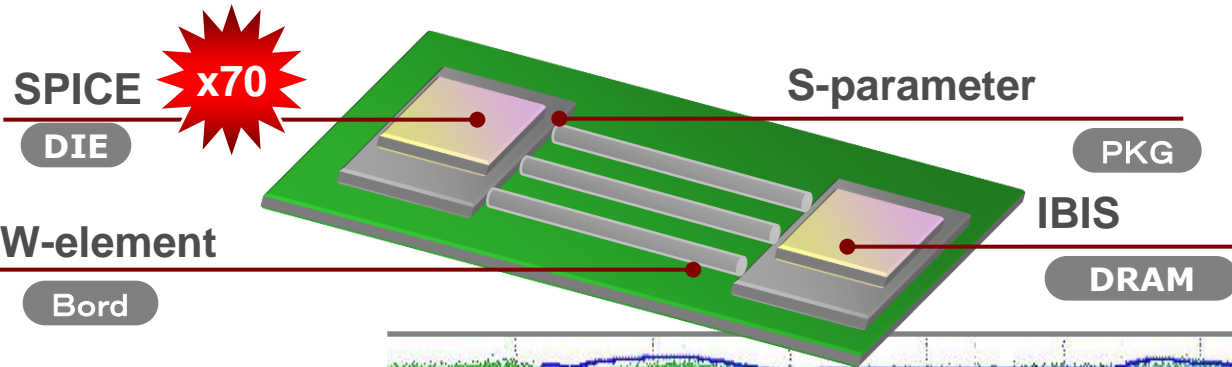
## 2. Accuracy of SSO analysis using IBIS5.1



# Actual condition of SSO sim.

## Examples of DDR3 SI simulation with SPICE

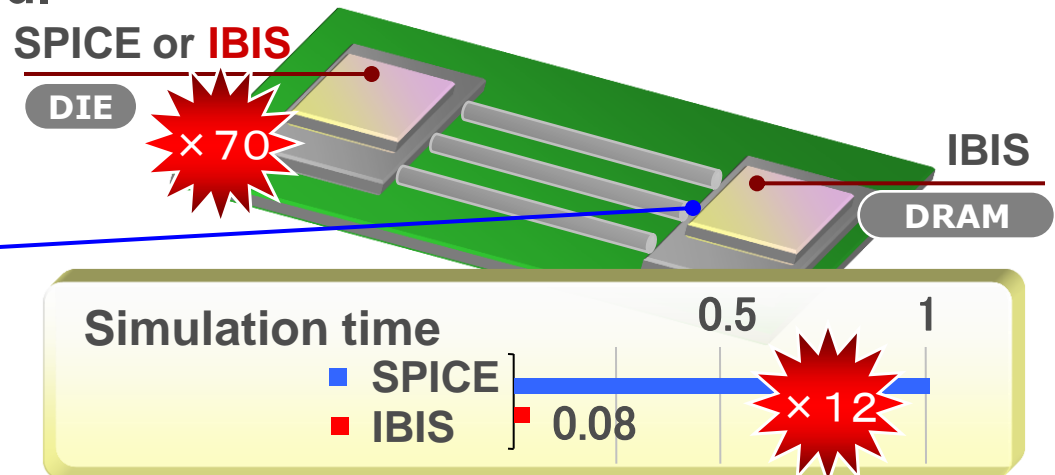
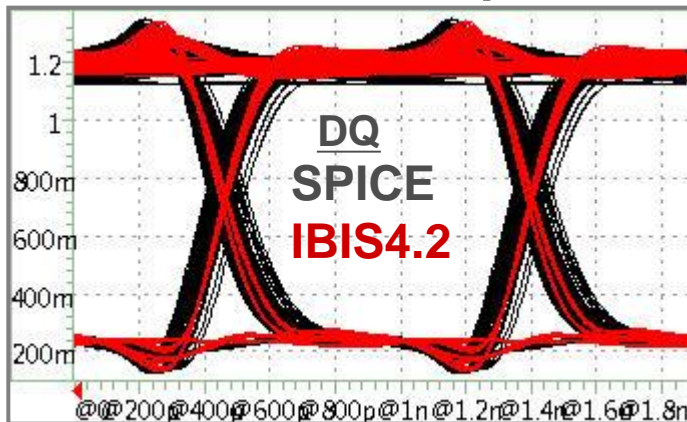
To simulate SSO noise, use 70 **SPICE models**.



# [ISSO] [Composite Current]

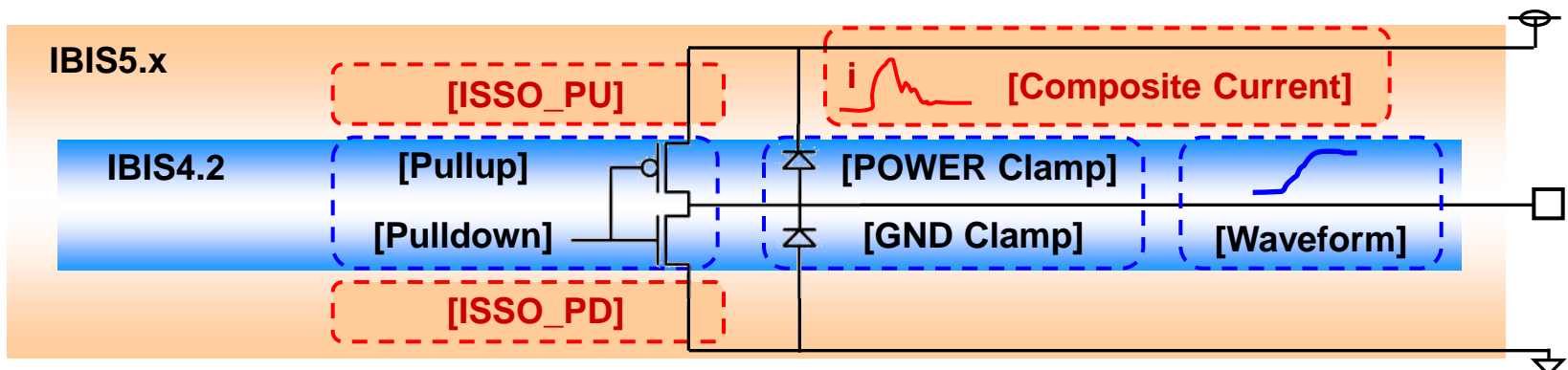
## IBIS4.2

Simulation speed is over ten times faster than SPICE, but SSO noise can't be represented.



## IBIS5.x

Added current waveforms and influence of SSO noise on drivability.



# Subject

## SSO noise can be represented by IBIS simulation ?

‘De-facto standard SPICE simulator + SPICE model’ gives golden result.

Current waveform is equal to golden results ?

SSO noise is equal to golden result ?

## SSO noise can affect IBIS waveforms ?

It is difficult to simulate SSO noise with IBIS4.2.

Added keywords [ISSO\_PU] [ISSO\_PD] from IBIS5.0.

IBIS waveform under an influence of SSO noise is equal to golden result ?

Actually,  
IBIS5.x can  
be useful ?





# Method of Correlation

## Simulation model

SPICE model : DDR3\_SSTLIO

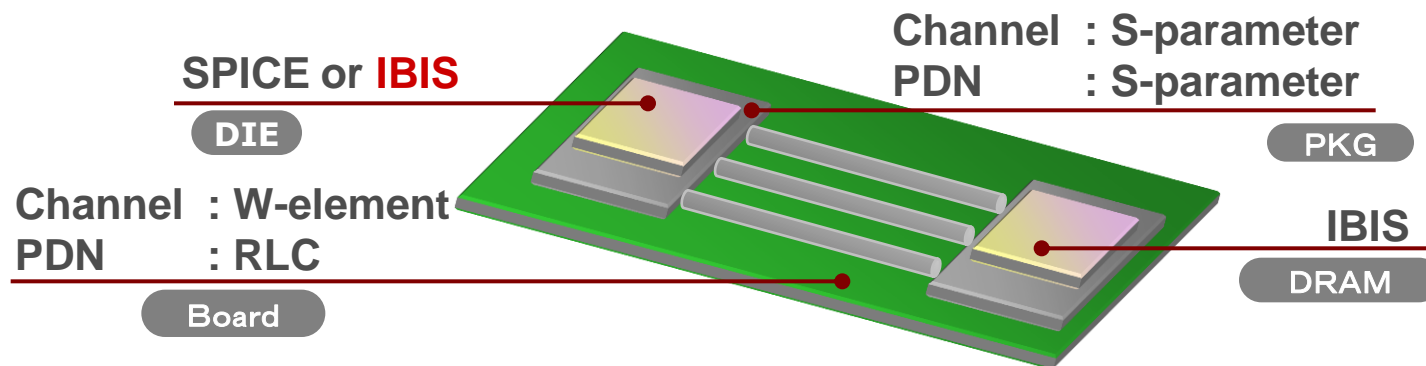
IBIS5.1 is modeled on the SPICE.

(0 Error & Warnings in IBISCHK5.1.4 )

Extract S-parameter for PKG model by 2.5D field solver.

PCB transmission lines are W-element.

Extract RLC for PCB's PDN model.

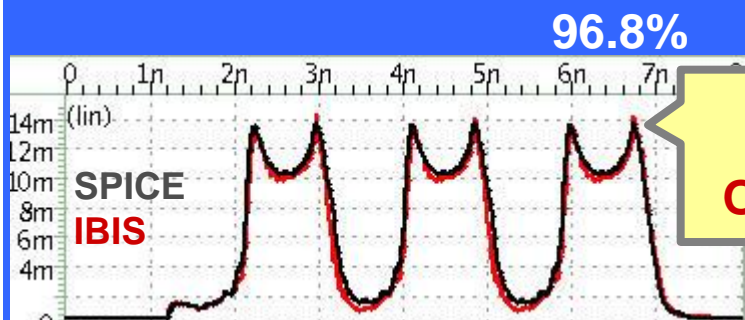
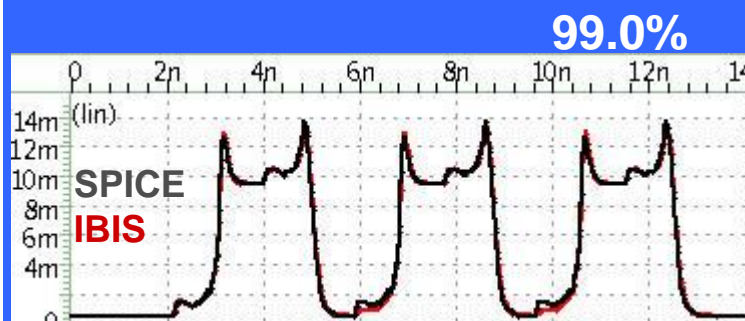
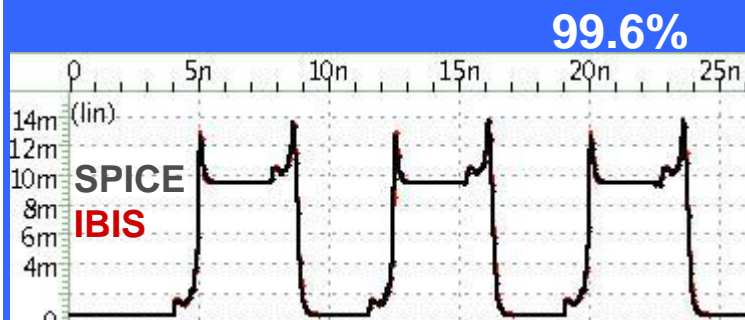


## Curve Overlay Metric (FOM)

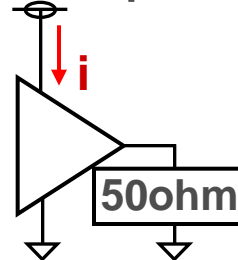
IBIS Open Forum I/O Buffer Accuracy Handbook p.13

# Result 'Current waveforms'

## Simulator A



Ideal power

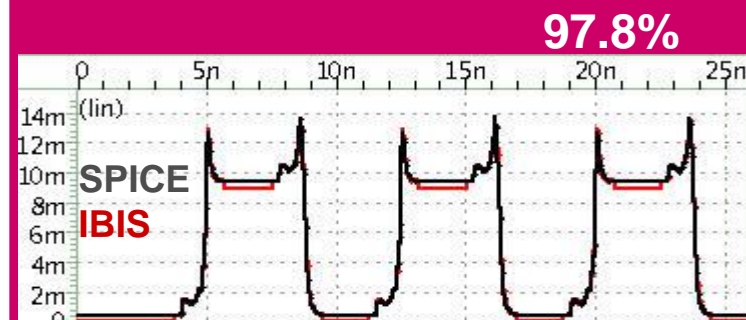


133MHz

266MHz

533MHz

## Simulator B



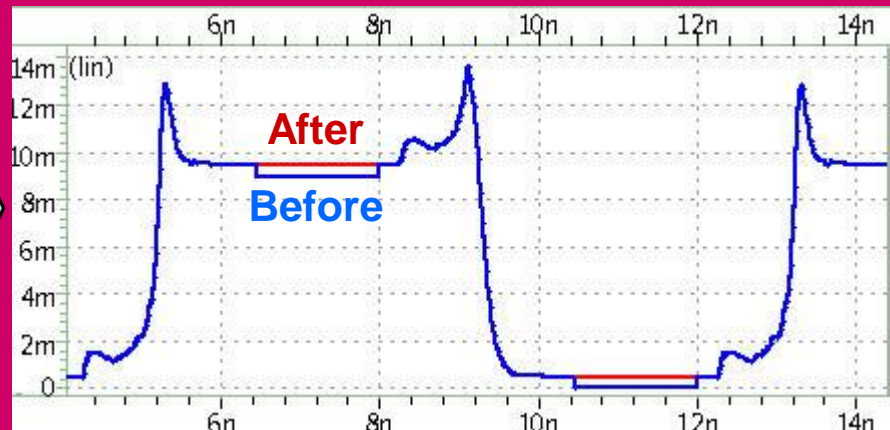
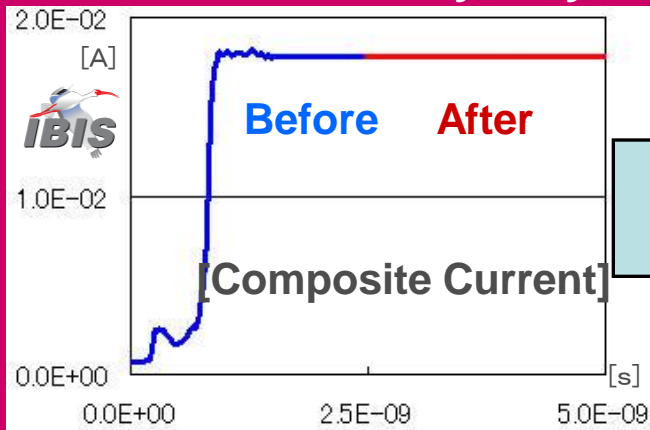
Low accuracy.  
Over Clocking ?

# Problems

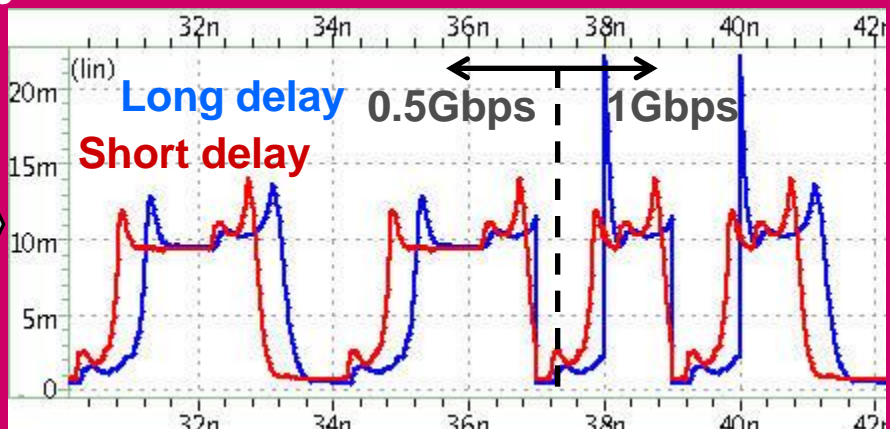
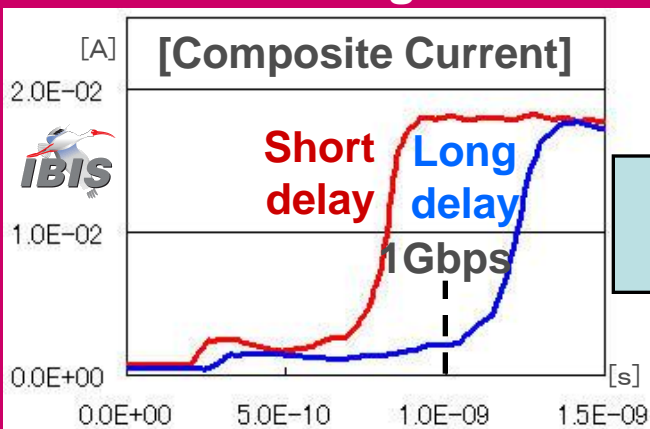
## Accuracy of current waveforms and Over Clocking problem

Accuracy of supply current depends on simulators and conditions.

DC discontinuity only occurs in simulator B.

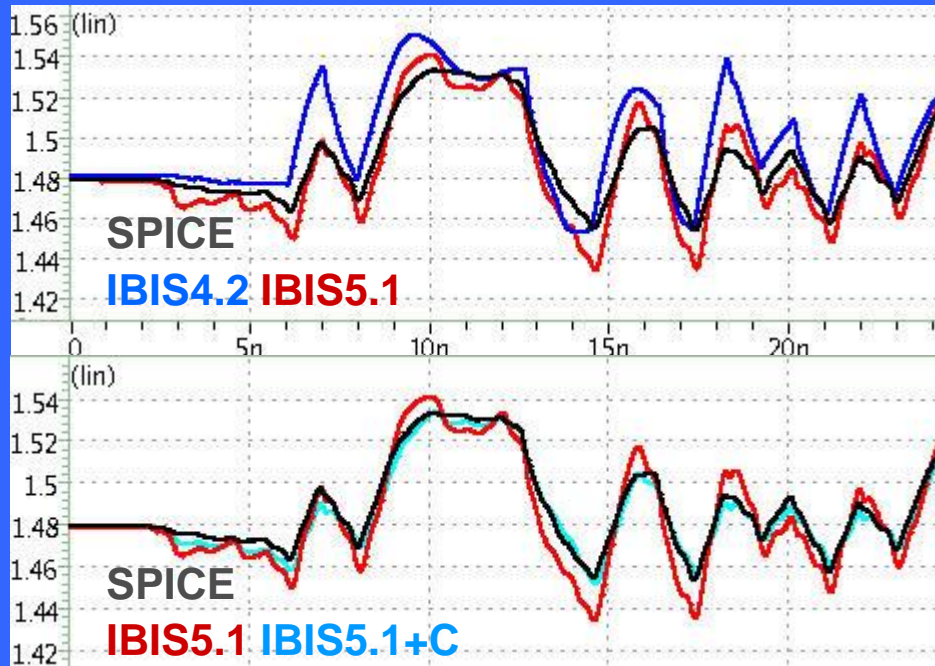


Over clocking occurs notably in simulator B.



# Result 'SSO noise'

## Simulator A



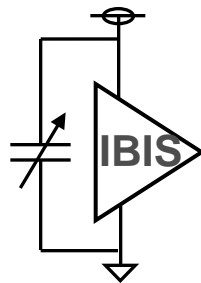
IBIS4.2 : 87.1%

IBIS5.1 : 91.4%

IBIS5.1 : 91.4%

+ C : 97.7%

Voltage controlled  
capacitor



SPICE or IBIS

DIE

x70

Power

IBIS

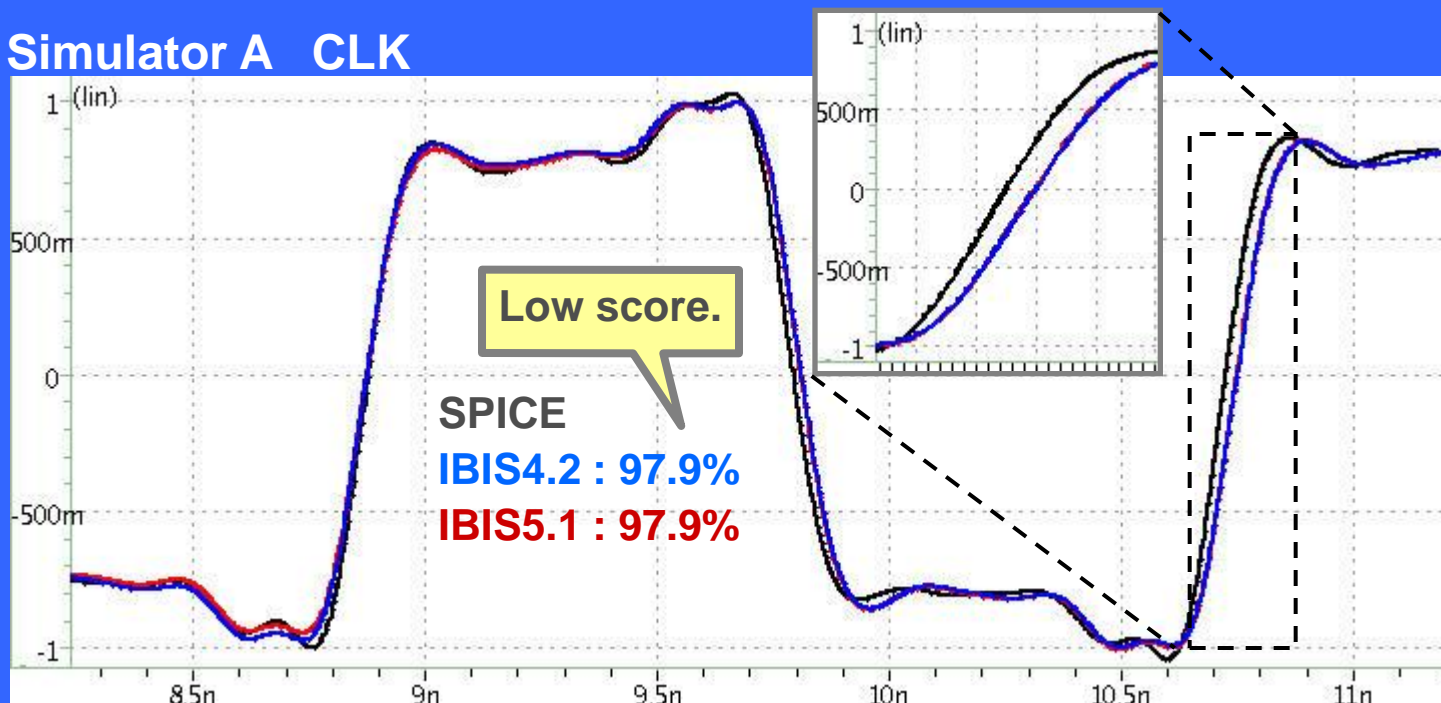
DRAM



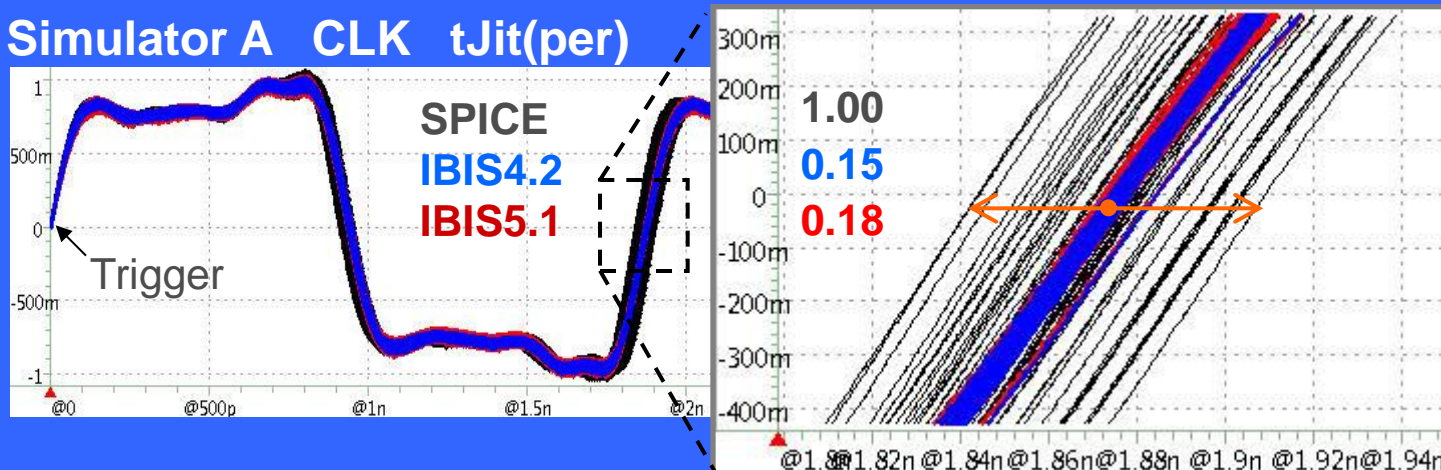


# Result 'Output voltage waveforms'

Simulator A CLK



Simulator A CLK tJit(per)



# Problems

## Representation of 'Jitter'

Both IBIS4.2 and IBIS5.x can not represent jitter due to SSO. There is no IBIS keyword associates output waveforms with SSO noise in time domain. (the modeling is very hard.)

But, CLK jitter of DDR3 is mainly due to SSO noise, and therefore SSO noise cannot be ignored in simulation.



# Conclusion

## Accuracy of SSO noise

IBIS Keywords added from IBIS5.0 provide accuracy improvement of SSO noise.

Voltage controlled capacitor makes further improvement, and SSO analysis with IBIS model is equivalent with SPICE model.

## Accuracy of output waveforms

SSO noise does not affect IBIS output waveforms.

In particular, IBIS model can not represent jitter, therefore FOM became low score.

## Problems

Current waveforms in a certain simulator is low accuracy. Further improvement is desired.

SSO analysis with IBIS model has accuracy problems.



**Thank you.**

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